



Service Repair Manual

Models

303.5E2CR Mini Hydraulic
Excavator

Product: MINI HYD EXCAVATOR

Model: 303.5E2 CR MINI HYD EXCAVATOR CR6

Configuration: 303.5E2CR Mini Hydraulic Excavator CR600001-UP (MACHINE) POWERED BY C1.7 Engine

Disassembly and Assembly

C1.7, C1.8 and C2.4 Tier 4 Interim and EU Stage 3A Engines for Caterpillar Built Machines

Media Number -UENR0128-11

Publication Date -01/08/2015

Date Updated -09/06/2016

i05243388

Governor and Camshaft - Install

SMCS - 1264-012; 1265-012; 1716-012

Installation Procedure

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

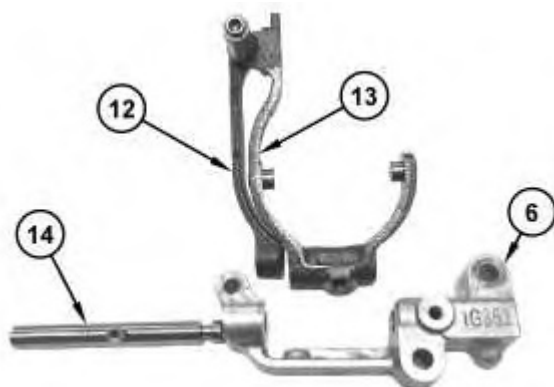


Illustration 1

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1. Position brackets (13) and (12) in line with bracket (6) and install shaft (14).
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Illustration 2

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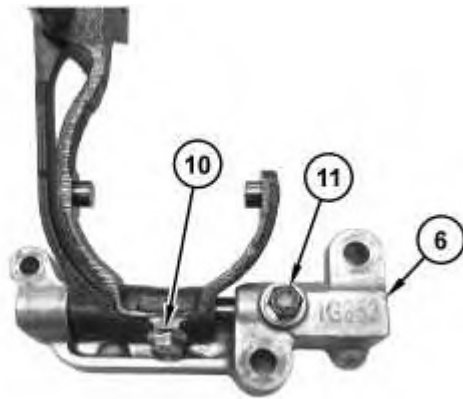


Illustration 3

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2. Install bolt (11) into bracket (6). Install the washer and bolt (10).
 3. Install camshaft (4).
 4. Lift camshaft (4) and install bracket (6) as a unit.
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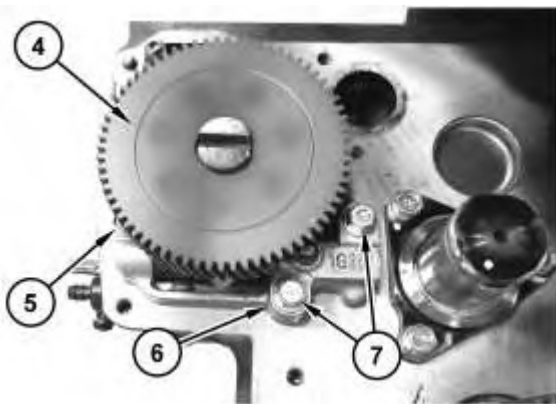


Illustration 4

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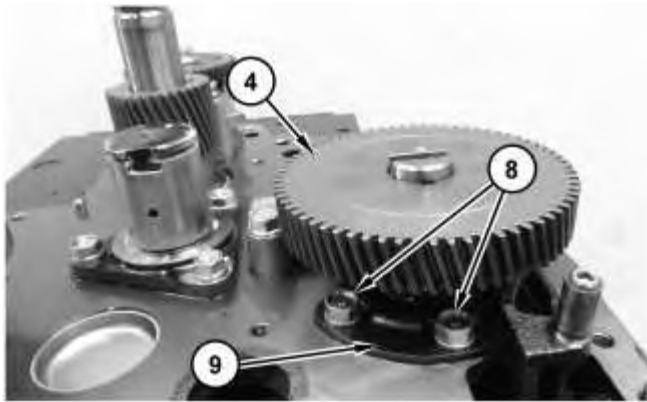


Illustration 5

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5. Lift camshaft (4). Position bracket (6) and bolt (5).
6. Install bracket (9) and bolts (8).
7. Install bolts (7) and tighten bolt (5) to secure camshaft (4).

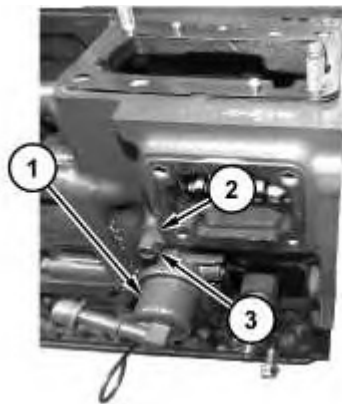


Illustration 6

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8. Install a new gasket (2) and position supply pump (1). Install bolts (2).

End By:

- a. Install the fuel injection pump.
- b. Install the idler gear.

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Governor and Camshaft - Disassemble

SMCS - 1264-015; 1265-015; 1716-015

Disassembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	8H-0663	Bearing Puller	1

Start By:

- Remove governor and camshaft.

NOTICE

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