



Service Repair Manual

Models

320 GC Excavator

Product: EXCAVATOR

Model: 320 GC EXCAVATOR BR4

Configuration: 320 GC Excavator BR400001-UP (MACHINE) POWERED BY C4.4 Engine

Disassembly and Assembly 320GC, 320 and 323 Excavators Machine Systems

Media Number -M0080364-08

Publication Date -01/09/2018

Date Updated -12/09/2018

i07505833

Travel Motor - Assemble

SMCS - 4351-016

Assembly Procedure

Reference: Special Instruction, "Visual Service Procedures - Colors and Symbols" M0066576

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	1P-2420	Transmission Repair Stand	1
	FT-0957	Positioning Gp	3
B	-	M16x2 Threaded Rod	3
	8T-1757	Nut	9
	9X-8268	Washer	9
C	421-5662	Lifting Eye Assembly	1
D	421-5663	Lifting Eye Assembly	2



Illustration 1

g06345358



Illustration 2

g06345368



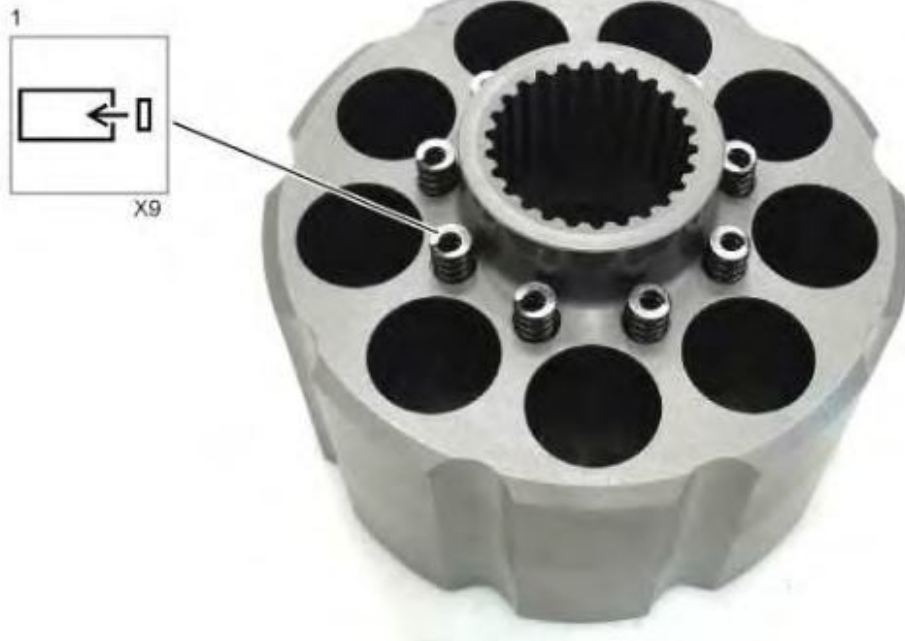
Illustration 3

g06345370



Illustration 4

g06345375



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Illustration 5

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Illustration 6

g06345395

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