



Service Repair Manual

Models

320 GC Excavator

Product: EXCAVATOR

Model: 320 GC EXCAVATOR DKJ

Configuration: 320 GC Excavator DKJ00001-UP (MACHINE) POWERED BY C4.4 Engine

Disassembly and Assembly 320GC, 320 and 323 Excavators Machine Systems

Media Number -M0080364-08

Publication Date -01/09/2018

Date Updated -12/09/2018

i07505832

Travel Motor - Disassemble

SMCS - 4351-015

Disassembly Procedure

Reference: Special Instruction, "Visual Service Procedures - Colors and Symbols" , M0066576

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	1P-2420	Transmission Repair Stand	1
	FT-0957	Positioning Gp	3
B	-	M16x2 Threaded Rod	3
	8T-1757	Nut	9
	9X-8268	Washer	9
C	421-5662	Lifting Eye Assembly	1
D	421-5663	Lifting Eye Assembly	2
E	1U-9895	Crossblock	1
	3H-0465	Push-Puller Plate	1
	8T-0298	Bolt	2

Start By:

- a. Remove the travel motor.
-

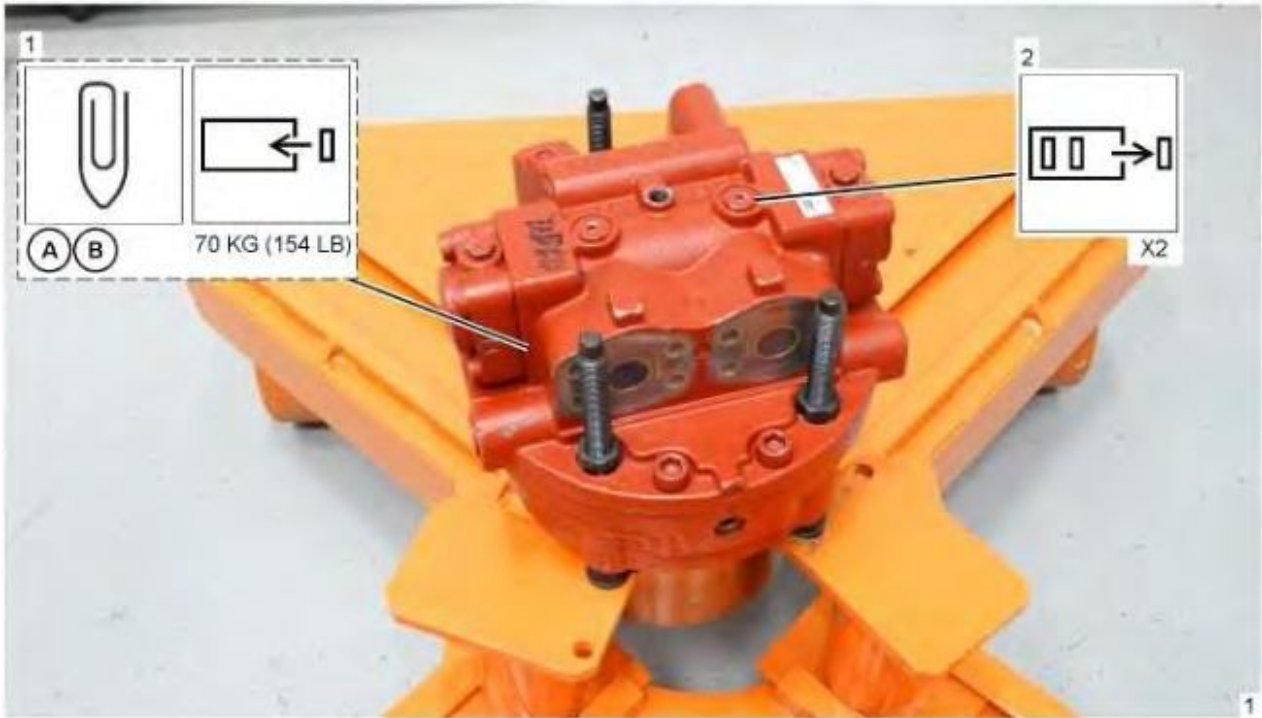


Illustration 1

g06345315

Remove plugs and the O-ring seals.

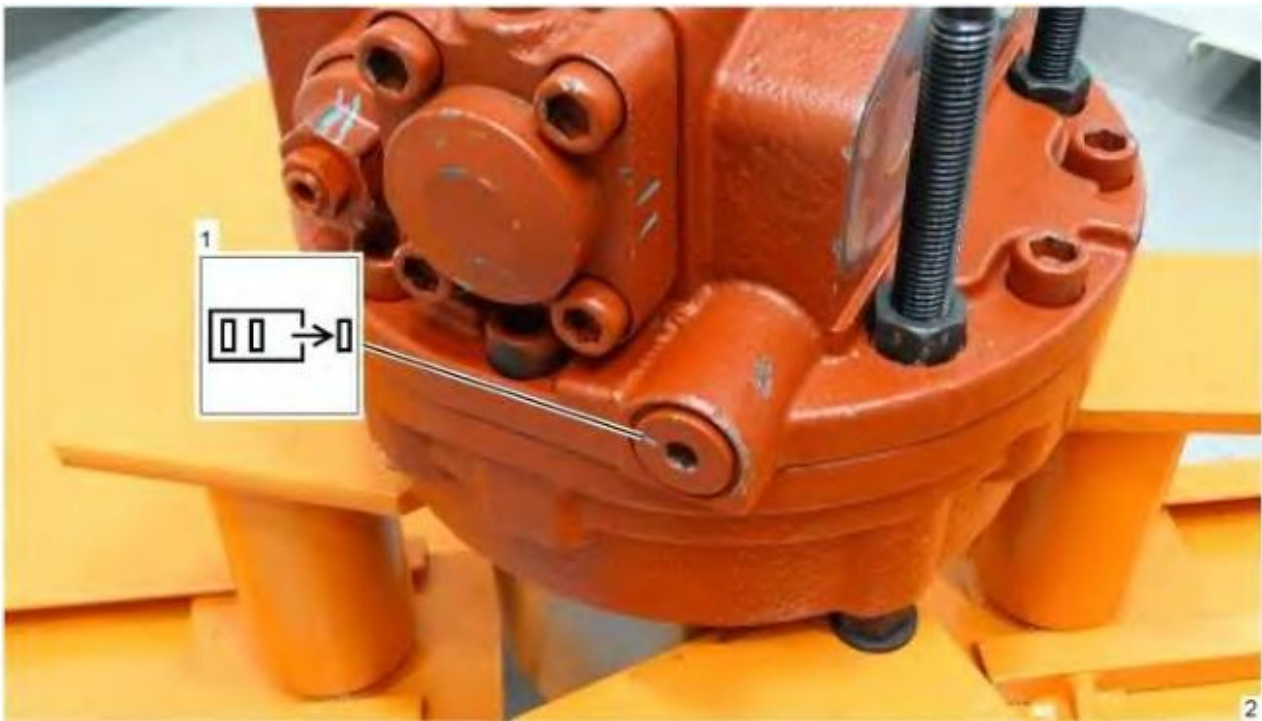


Illustration 2

g06344354

Remove plug and the O-ring seal. Repeat for the opposite side.



Personal injury can result from being struck by parts propelled by a released spring force.

Make sure to wear all necessary protective equipment.

Follow the recommended procedure and use all recommended tooling to release the spring force.

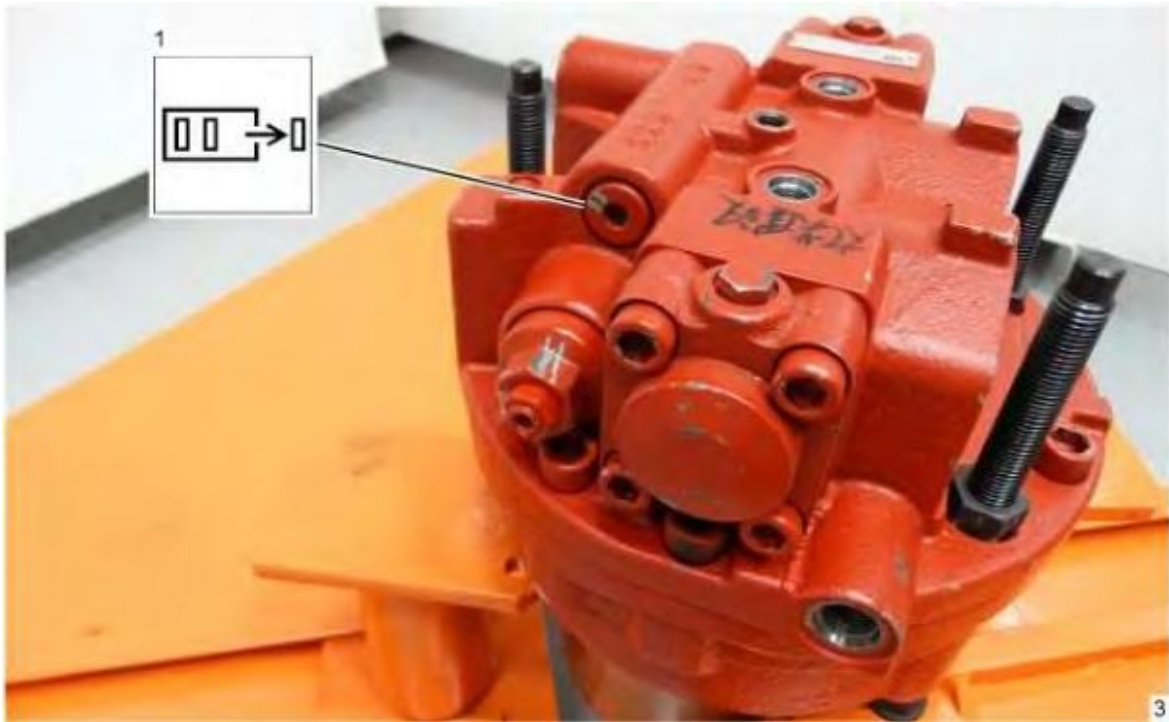


Illustration 3

g06344402

Remove plug and the O-ring seal. Repeat for the opposite side.

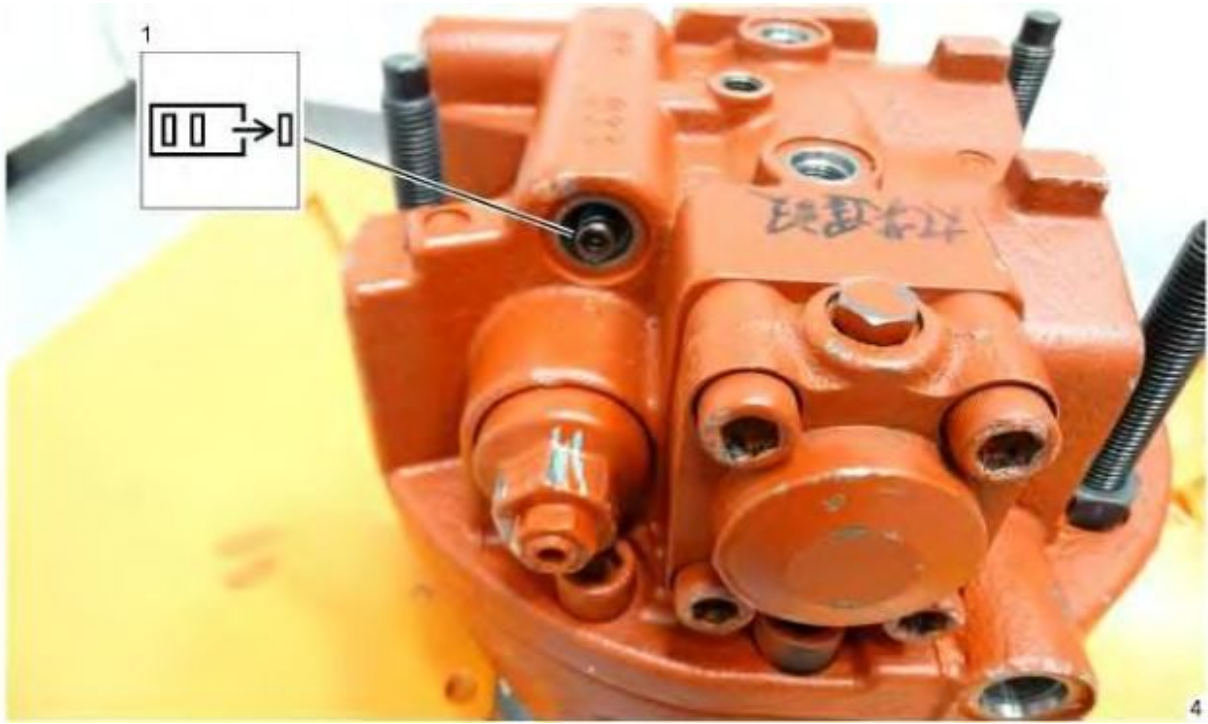


Illustration 4

g06344420



Illustration 5

g06344422

 **WARNING**

Personal injury can result from being struck by parts propelled by a released spring force.

Thank you so much for reading.
Please click the “Buy Now!”
button below to download the
complete manual.



After you pay.

You can download the most
perfect and complete manual in
the world immediately.

Our support email:

ebooklibonline@outlook.com