



Service Repair Manual

Models

320D2 Excavator

S/N - TMF1-UP

S/N - WDJ1-UP

S/N - XAN1-UP

S/N - XBB1-UP

S/N - XCC1-UP

S/N - YEA1-UP

S/N - ZBD1-UP

S/N - ZCS1-UP

Removal Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	138-7575	Link Bracket	1
B	1U-9200	Lever Puller Hoist	1
C	138-7573	Link Brackets	2

Start By:

- a. Remove the muffler. Refer to Disassembly and Assembly, "Muffler - Remove".
- b. Release the hydraulic system pressure. Refer to Disassembly and Assembly, "Hydraulic System Pressure - Release".
1. Drain the hydraulic tank. Refer to Operations and Maintenance Manual, "Hydraulic System Oil - Change".

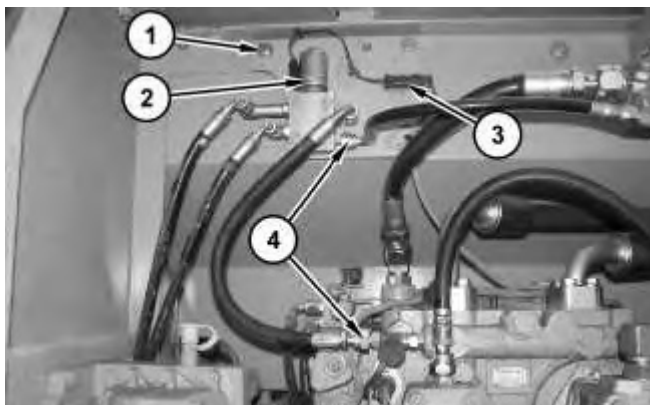


Illustration 1

g01213554

2. Disconnect hose assemblies (4). Disconnect harness assembly (3). Remove bolts (1) and reposition valve assembly (2).

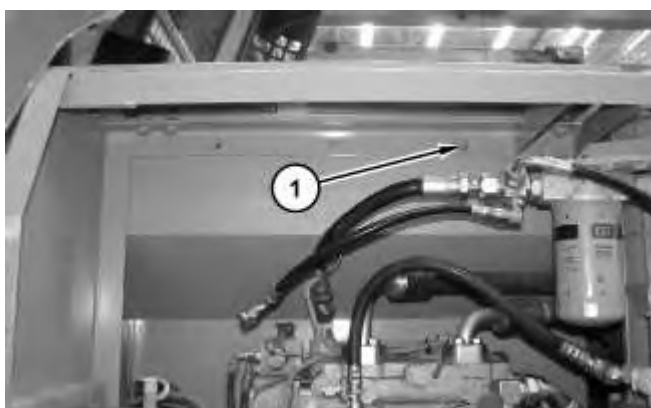


Illustration 2

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3. Remove remaining bolts (1).

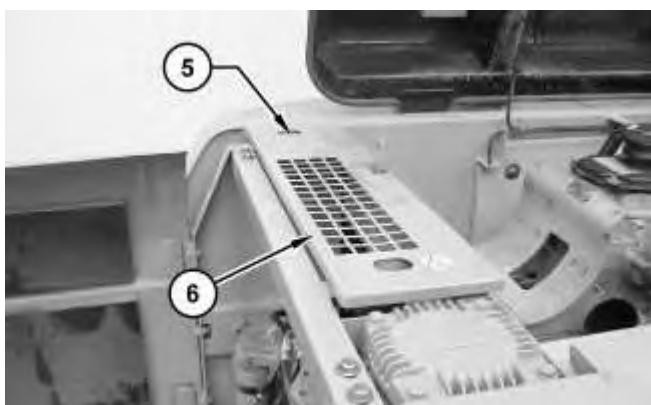


Illustration 3

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4. Remove bolts (5) and cover assembly (6).

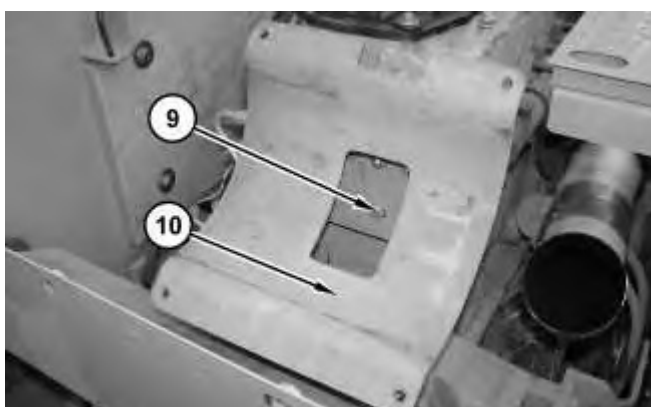


Illustration 4

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Illustration 5

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5. Remove bolts (9) and bracket assembly (10). Remove cover assembly (12).

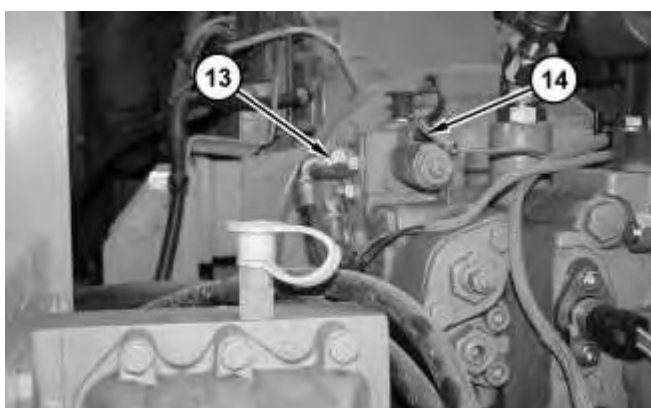


Illustration 6

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6. Disconnect hose assemblies (13). Disconnect harness assembly (14).

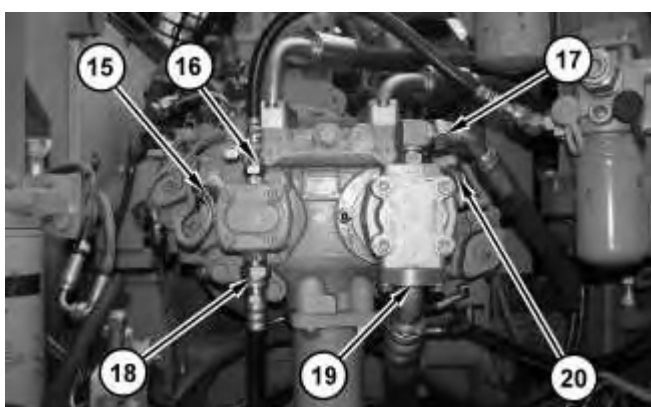


Illustration 7

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7. Disconnect harness assemblies (15) and (20). Disconnect hose assemblies (16), (17), (18), and (19).

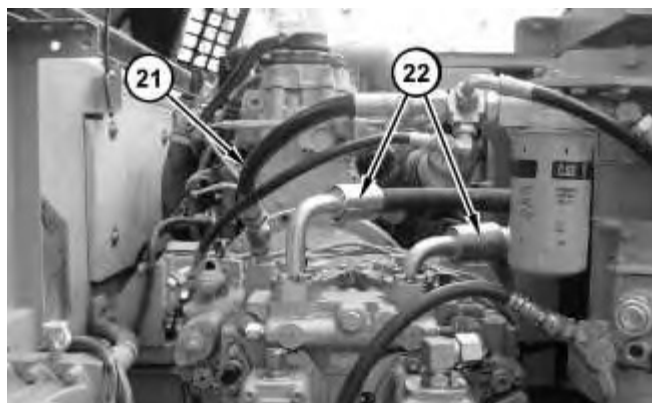


Illustration 8

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8. Disconnect hose assembly (21). Disconnect hose assemblies (22).

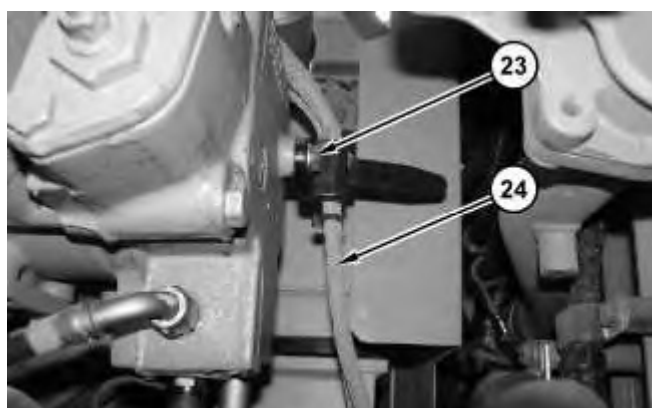


Illustration 9

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9. Remove bolts (23). Remove all mounting hardware from harness assembly (24) and reposition.

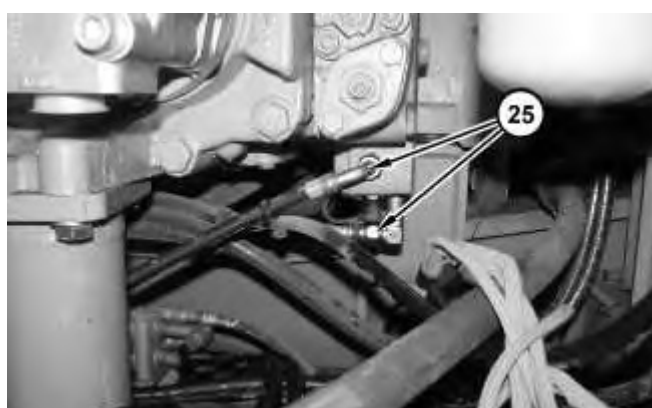


Illustration 10

g01215377

10. Disconnect hose assemblies (25).

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