



# Service Repair Manual

## **Models**

**320D2 and 320D2 L Excavator**

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S/N - TMF1-UP

S/N - WDJ1-UP

S/N - XAN1-UP

S/N - XBB1-UP

S/N - XCC1-UP

S/N - YEA1-UP

S/N - ZBD1-UP

S/N - ZCS1-UP

## Assembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
B	1P-2420	Transmission Repair Stand	1
C	138-7575	Link Bracket	3
D	1P-0510	Driver Group	1
	1U-8605	Seal Guide	1
E	1P-1859	Retaining Ring Pliers	1
H	1U-6396	O-Ring Assembly Compound	1

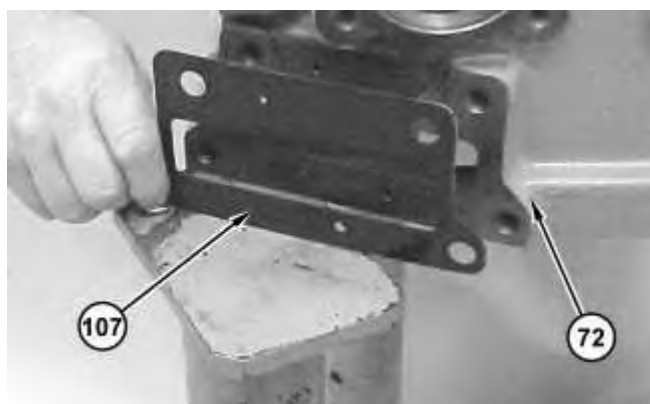


Illustration 1

g01200516

1. Install gasket (107) onto pump housing (72) .

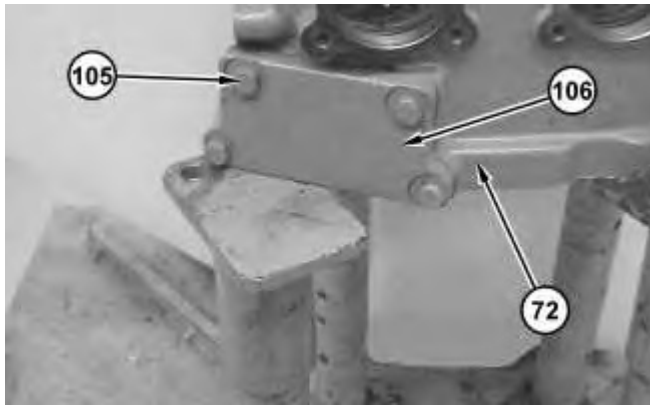


Illustration 2

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2. Install cover (106) and bolts (105) onto pump housing (72) .

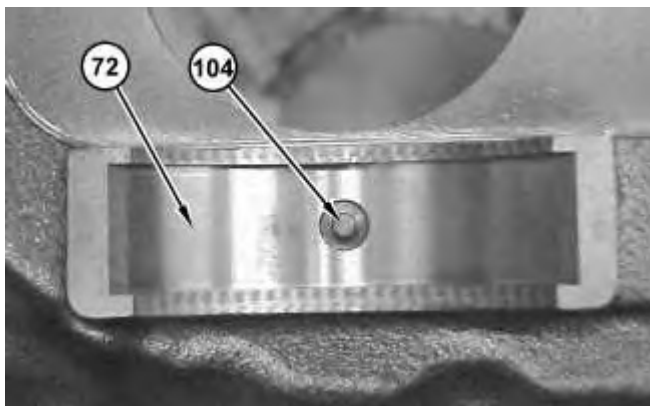


Illustration 3

g01200512

3. Install guide pins (104) onto pump housing (72) .

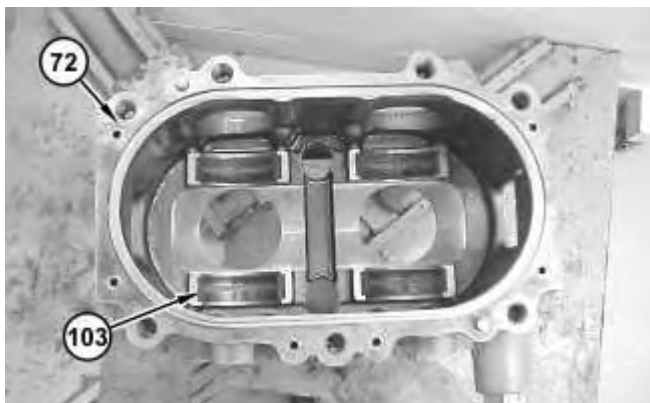


Illustration 4

g01200511

4. Install bearings (103) onto pump housing (72) .

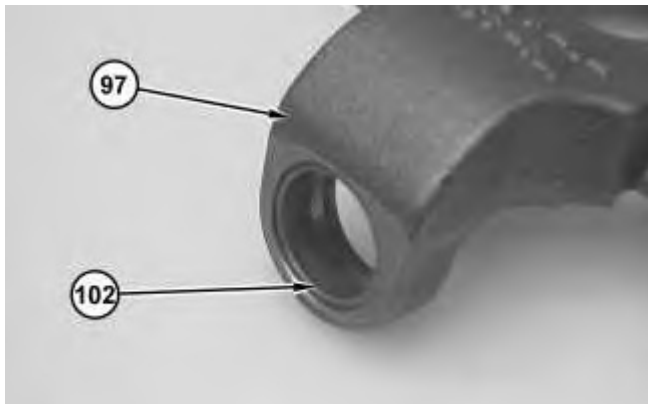


Illustration 5

g01200510

5. Install bearing (102) into swashplate (97) .



Illustration 6

g01200509

6. Install dowel pins (101) into swashplate (97) .
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Illustration 7

g01200507

7. Install bearings (100) onto swashplate assembly (97) .

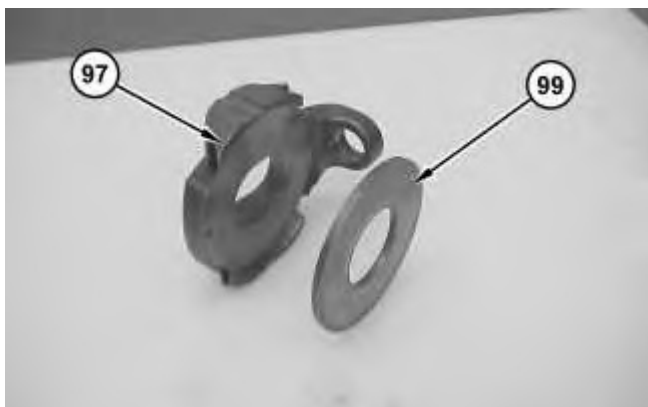


Illustration 8

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8. Install plate (99) onto swashplate assembly (97) .
9. Repeat Step 5 through Step 8 for swashplate assembly (98) .

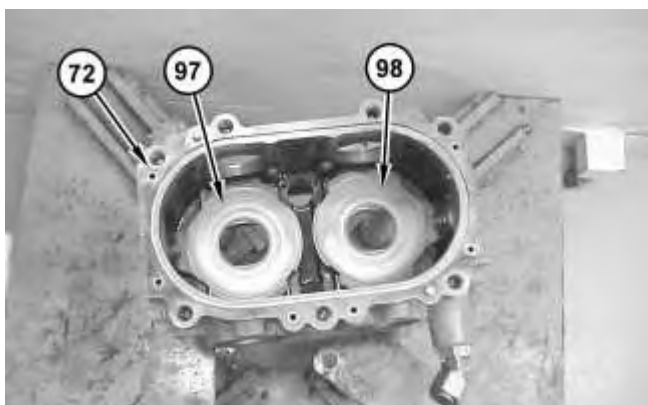


Illustration 9

g01200504

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