



Service Repair Manual

Models

430D Backhoe Loader

Product: BACKHOE LOADER

Model: 430D BACKHOE LOADER BNK

Configuration: 430D Backhoe Loader BNK00001-02501 (MACHINE) POWERED BY 3054 Engine

Disassembly and Assembly

416D, 420D, 424D, 428D, 430D, 432D, 438D and 442D Backhoe Loaders Power Train

Media Number -REN3578-12

Publication Date -01/04/2010

Date Updated -13/04/2010

i01504627

Final Drive (Drive and Steering Axle)(Rear) - Assemble

SMCS - 4050-016-RE

Assembly Procedure

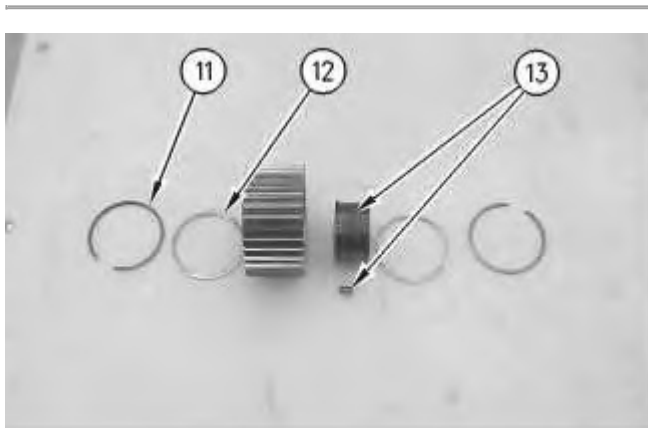


Illustration 1

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1. Install roller bearing (13), two washers (12), and two snap rings (11) .

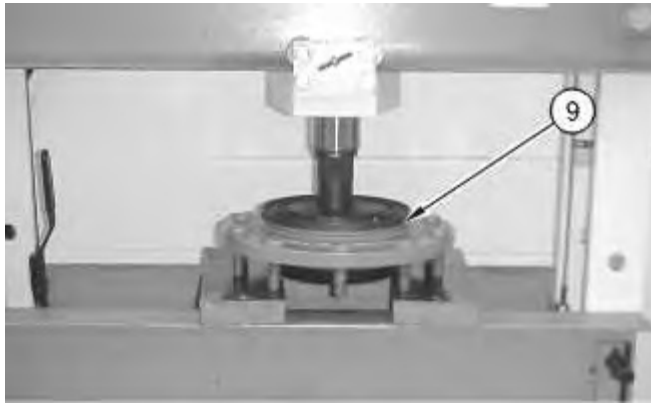


Illustration 2

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2. Use a press in order to install the bearing race. Apply some **9S-3263** Thread Lock Compound to the outer diameter of seal (9). Use a press in order to install seal (9) .

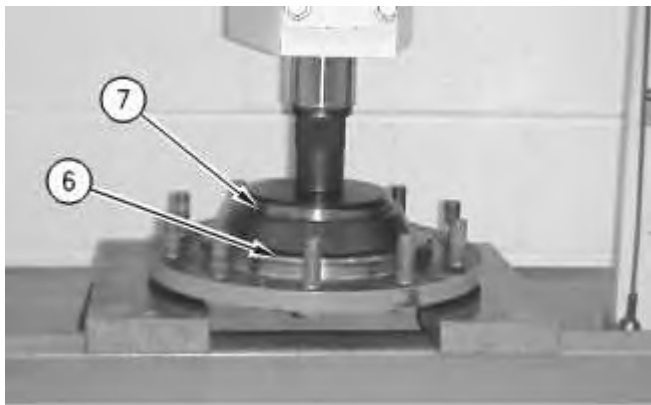


Illustration 3

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3. Use a press in order to install bearing race (7). Install O-ring (6) .



Illustration 4

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4. Install snap ring (3) and thrust washer (4) into the center of the planetary carrier.



Illustration 5

g00780516

5. Install the planetary gears. Secure the gears with snap ring (1) .

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Final Drive (Drive and Steering Axle)(Rear) - Install

SMCS - 4050-012-RE

Installation Procedure

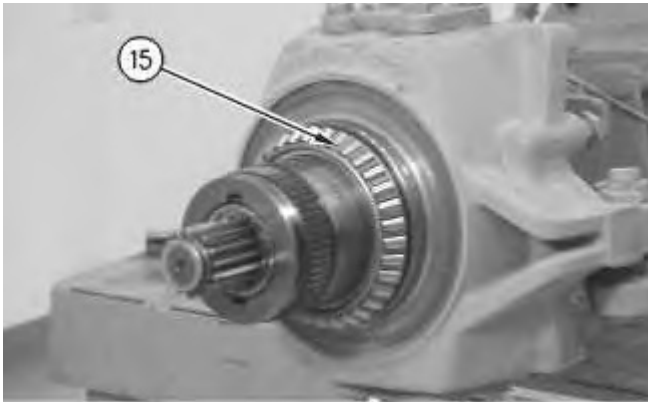


Illustration 1

g00780205

1. Install bearing (15) onto the housing for the steering knuckle.
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