# **CATERPILLAR®**

# Service Repair Manual

## **Models**

442D BACKHOE LOADER

Model: 442D BACKHOE LOADER SMJ

Configuration: 442D Backhoe Loader SMJ00001-UP (MACHINE) POWERED BY 3054C Engine

#### Disassembly and Assembly 416D, 420D, 424D, 428D, 430D, 432D, 438D and 442D Backhoe Loaders Power Train

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### Drive and Steering Axle (Rear) - Install

**SMCS - 3020-012-RE** 

### **Installation Procedure**

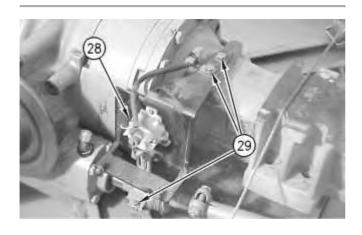


Illustration 1 g00775630

1. Install the sensor and bracket (28). Install 3 bolts (29) and the washers.

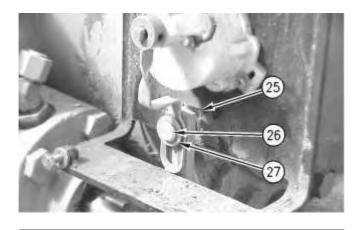


Illustration 2 g00775627

2. Install pin (26) and washer (27). Install clip (25).

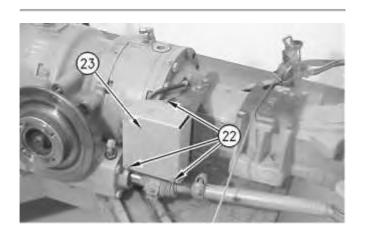


Illustration 3 g00775621

3. Install cover (23). Install 3 bolts (22).



Illustration 4 g00775620

4. Install bracket (21) for the parking brake.



Illustration 5 g00775608

5. Use a suitable lifting device in order to move the axle.

**Note:** The axle weighs approximately 500 kg (1102 lb).



Illustration 6 g00775593

6. Use a hydraulic jack (19) in order to position the axle under the machine in the proper place.



Illustration 7 g00775604

7. Install 4 nuts (20), the washers, and the plate. Repeat for the other side.

8. Move the hydraulic jack away from the rear axle.



Illustration 8 g00775570

9. Connect the wire for the sensor for the rear steer.

**Note:** The wire is located in the area of the pointer.

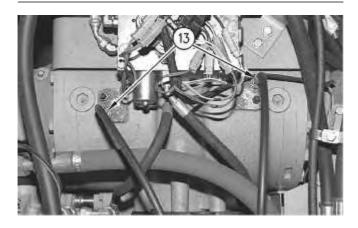


Illustration 9 g00775484

10. Install 2 hydraulic hoses (13) on the top of the axle.

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