



# Service Repair Manual

## **Models**

# 527 TRACK SKIDDER

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Product: TRACK SKIDDER

Model: 527 TRACK SKIDDER PTR

Configuration: 527 Track Skidder PTR00001-UP (MACHINE) POWERED BY 3304 Engine

## Disassembly and Assembly 527 Track-Type Skidder Machine Supplements

Media Number -SEN9426-04

Publication Date -01/11/2009

Date Updated -03/11/2009

i01014257

# Implement Pump - Remove

SMCS - 5084-011

## Removal Procedure

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### NOTICE

Care must be taken to ensure that fluids are contained during performance of inspection, maintenance, testing, adjusting and repair of the product. Be prepared to collect the fluid with suitable containers before opening any compartment or disassembling any component containing fluids.

Refer to Special Publication, NENG2500, "Caterpillar Tools and Shop Products Guide" for tools and supplies suitable to collect and contain fluids on Caterpillar products.

Dispose of all fluids according to local regulations and mandates.

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**Personal injury can result from hydraulic oil pressure and hot oil.**

Hydraulic oil pressure can remain in the hydraulic system after the engine has been stopped. Serious injury can be caused if this pressure is not released before any service is done on the hydraulic system.

Make sure all of the attachments have been lowered to the ground, and the oil is cool before removing any components or lines. Remove the oil

**filler cap only when the engine is stopped, and the filler cap is cool enough to touch with your bare hand.**

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1. Use the following procedure to release the pressure in the hydraulic system:
  - a. Lower the implements to the ground.
  - b. Shut off the engine.
  - c. Move the control levers through the full travel distance of the levers. This will relieve any pressure in the pilot system.
  - d. Slowly loosen the filler cap on the hydraulic oil tank in order to release the pressure.
  - e. Tighten the filler cap on the hydraulic oil tank.
  - f. The pressure in the hydraulic system has now been relieved. Lines and components can now be removed.

**Note:** Put identification on all lines, hoses, wires, and tubes for installation purposes. Install a cap or plug on all lines, hoses, and tubes that are disconnected. The caps and/or plugs prevent the loss of fluid and contaminants cannot enter the system.



Illustration 1

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1. The weight of the rear bottom guard is 70 kg (155 lb). Use a floor jack to support the guard. Remove bolts (1) and rear bottom guard (2) .
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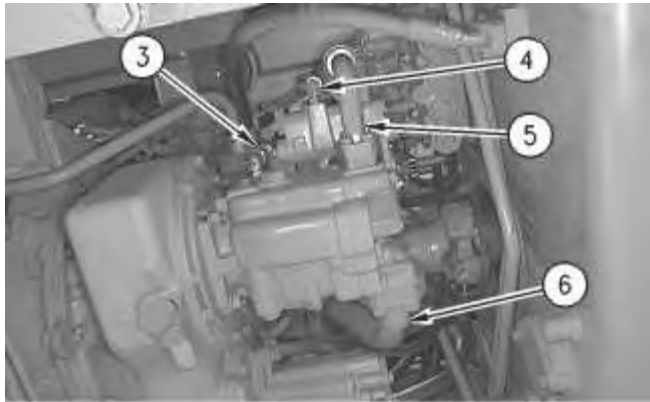


Illustration 2

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2. Disconnect hose assemblies (3), (4), (5), and (6) from the implement pump.

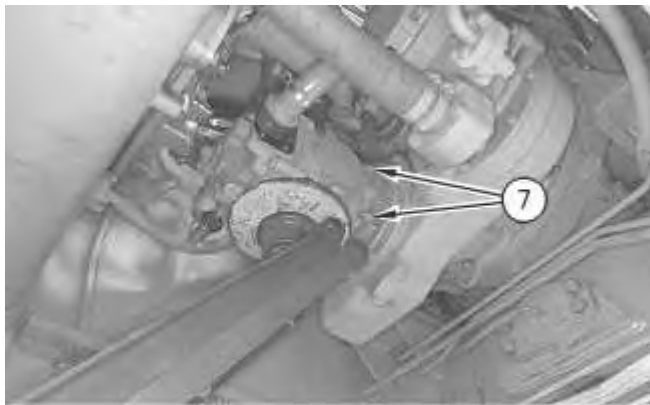


Illustration 3

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3. The weight of the implement pump is 33 kg (73 lb). Use a floor jack to support the pump.
4. Remove four nuts (7), the washers, and the implement pump from the machine.

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# Implement Pump - Disassemble

SMCS - 5084-015

## Disassembly Procedure

### Start By:

- A. Remove the implement pump.

Table 1

Required Tools			
Tool	Part Number	Description	Qty
A	1P-1858	Pliers	1
B	1P-0074	Slide Hammer Puller	1

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