# **CATERPILLAR®**

# Service Repair Manual

## **Models**

730 Ejector Articulated Truck

Model: 730 ARTICULATED TRUCK 3T4

Configuration: 730 Ejector Articulated Truck 3T400001-UP (MACHINE) POWERED BY C13 Engine

## **Disassembly and Assembly**730 & 735 Articulated Truck Power Train

Media Number -M0091671-01

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i04937134

### **Torque Converter - Disassemble**

**SMCS -** 3101-015

#### **Disassembly Procedure**

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	395-1099	Link Bracket	3
В	1P-0520	Driver Gp	1
С	154-6181	Forcing Screw	2

#### **Start By:**

a. Remove the torque converter.

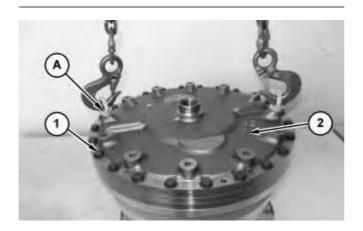


Illustration 1 g03114321

1. Attach Tooling (A) and a suitable lifting device to housing assembly (2). The weight of housing assembly (2) is approximately 30kg (70 lb). Remove bolts (1) and housing assembly (2).



Illustration 2 g03114919

2. Use Tooling (B) in order to remove bearing (3). Remove ring (4).



Illustration 3 g03114926

3. Remove ring (5) from piston (6). Remove piston (6). Remove O-ring seal (7).



Illustration 4 g03115060

4. Remove bolts (8) and coupling assembly (9). Remove race (11). Remove retainer (10) and the O-ring seal.

g03115081



Illustration 5

5. Remove plates and discs (12). Remove bearing (13).

**Note:** Mark the sequence of plates and discs (12) for installation purposes.



Illustration 6 g03115096

6. Use Tooling (C) in order to remove plate (14) and the O-ring seal.

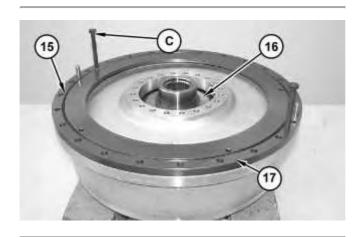


Illustration 7 g03704564

7. Remove O-ring seal (15). Remove race (16). Use Tooling (C) in order to remove plate (17).



Illustration 8

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8. Remove dowels (18) and O-ring seal (19). Remove turbine (20).

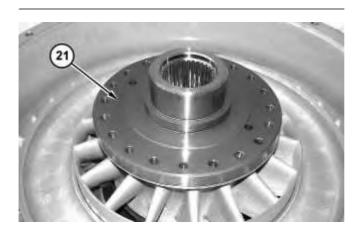


Illustration 9

g03115161

9. Remove hub (21).



Illustration 10

g03116011

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