# **CATERPILLAR®**

## Service Repair Manual

## **Models**

730C Ejector Articulated Truck

Model: 730C EJECTOR TRUCK TFH

Configuration: 730C Ejector Articulated Truck TFH00001-UP (MACHINE) POWERED BY C13 Engine

#### **Disassembly and Assembly** 730C and 730C EJECTOR Articulated Trucks

Media Number -UENR2343-01

Publication Date -01/10/2014

Date Updated -29/03/2016

i05827145

## Diesel Exhaust Fluid Tank - Remove and Install

**SMCS - 108T-010** 

## **Removal Procedure**



Illustration 1 g03683264

#### 1. Disconnect tubes (1).



Illustration 2 g03683318

#### 2. Remove clip (2).

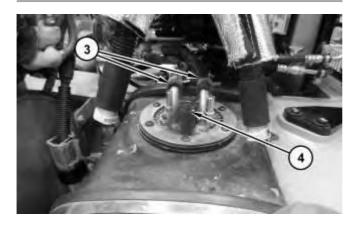


Illustration 3 g03687356

3. Clamp and disconnect tubes (3). Disconnect harness assembly (4).

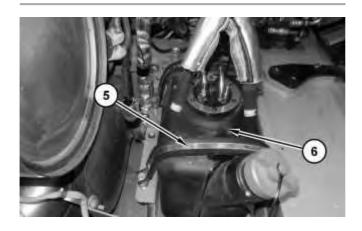


Illustration 4 g03687365

4. Remove strap assemblies (5) and diesel exhaust fluid tank (6).

## **Installation Procedure**

- 1. Install diesel exhaust fluid tank (6) in the reverse order of removal.
  - a. Tighten locknuts on straps assemblies (5) to a torque of  $12 \pm 2 \text{ N} \cdot \text{m}$  ( $106 \pm 18 \text{ lb in}$ ).

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i06599787

## **Diesel Exhaust Fluid Pump - Remove and Install**

**SMCS -** 108J-010

## **Removal Procedure**



Illustration 1 g03676794

#### 1. Disconnect hose assemblies (1).

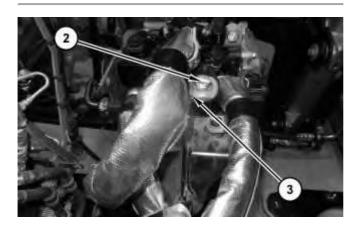


Illustration 2 g03676825

#### 2. Remove bolt (2) and hose clamp (3).

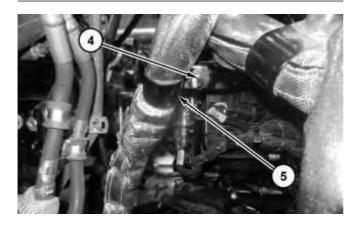


Illustration 3 g03676834

3. Remove bolt (4) and hose clamp (5).

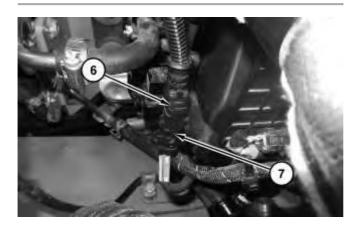


Illustration 4 g03676842

4. Disconnect harness assembly (6). Remove cable strap (7).

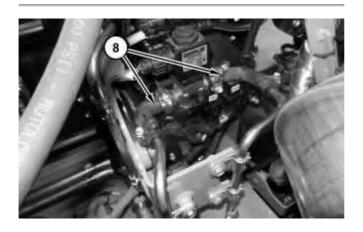


Illustration 5 g03676853

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