



# Service Repair Manual

## **Models**

# 994K Wheel Loader

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Product: WHEEL LOADER

Model: 994K WHEEL LOADER MM9

Configuration: 994K Wheel Loader MM900001-UP (MACHINE) POWERED BY 3516B Engine

## Disassembly and Assembly 994K Wheel Loader Power Train

Media Number -M0071310-03

Publication Date -01/09/2015

Date Updated -01/03/2018

i06799274

# Trunnion Support (Oscillating Axle, Front) - Assemble

SMCS - 3268-016-FR

## Assembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	FT-2376	Plate	1
	FT-2377	Plate	1
	6V-0113	Hydraulic Cylinder	1
	5P-8712	Bushing	1
	1P-0544	Nut	2
	5P-8714	Stud	1
	4C-9634	Stud	1
	5P-8623	Adapter	1
	8S-7645	Hose	2
	4C-4865	Hydraulic Pump	1
B	4C-9505	Gasket Sealant	-

**Note:** Verify that all the components of the trunnion support are clean and free of foreign material prior to installation.

**Note:** Check all the O-ring seals and the components for wear or damage. Replace the components, if necessary.

**Note:** Lubricate all the O-ring seals lightly with the lubricant that is being sealed.

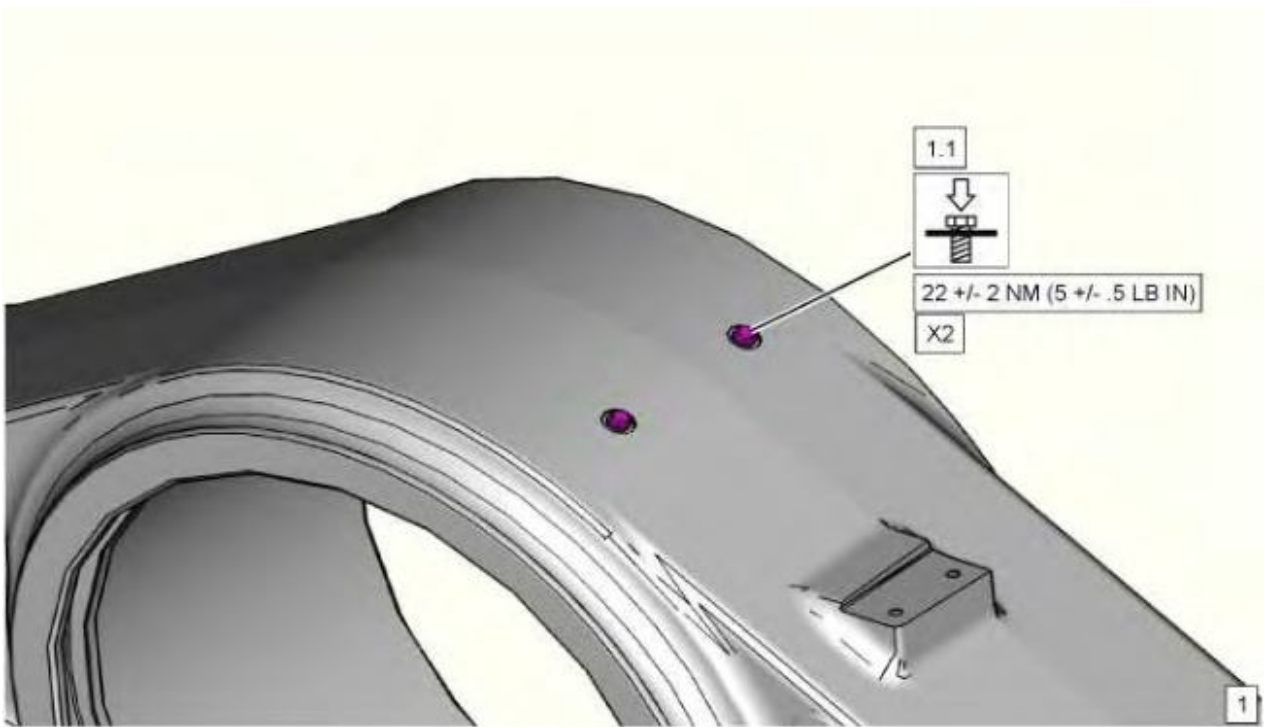


Illustration 1

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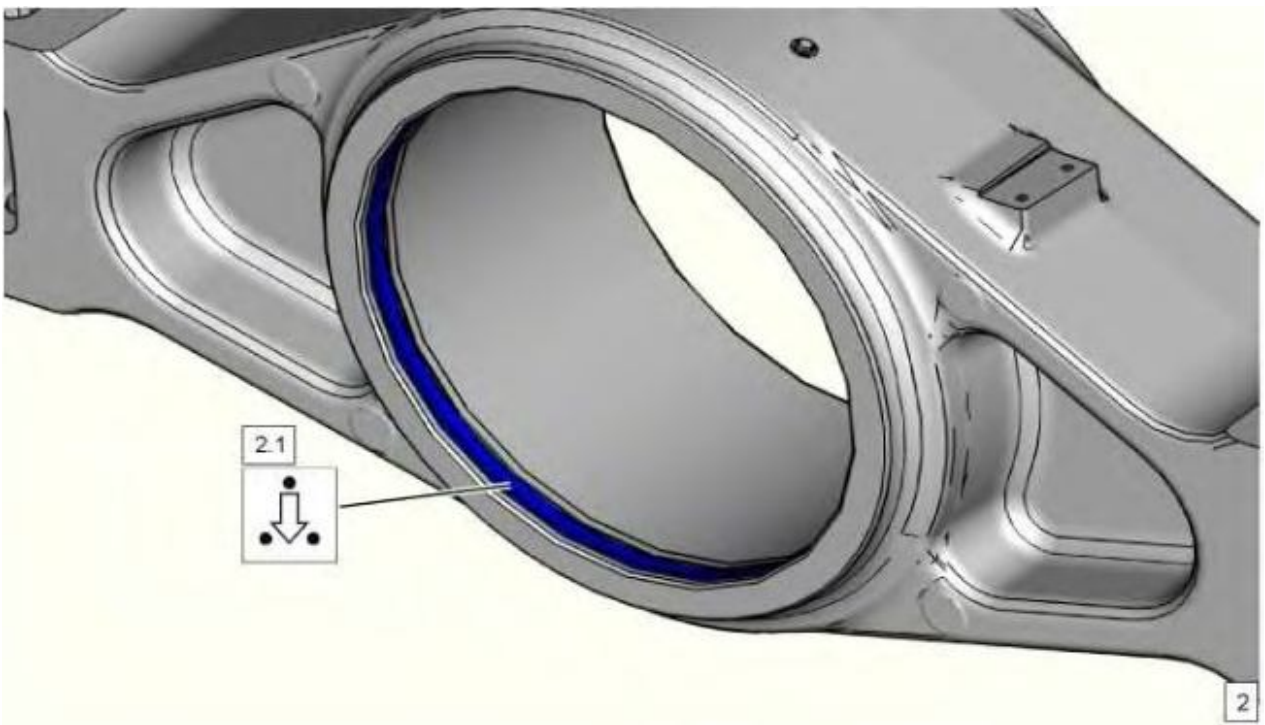


Illustration 2

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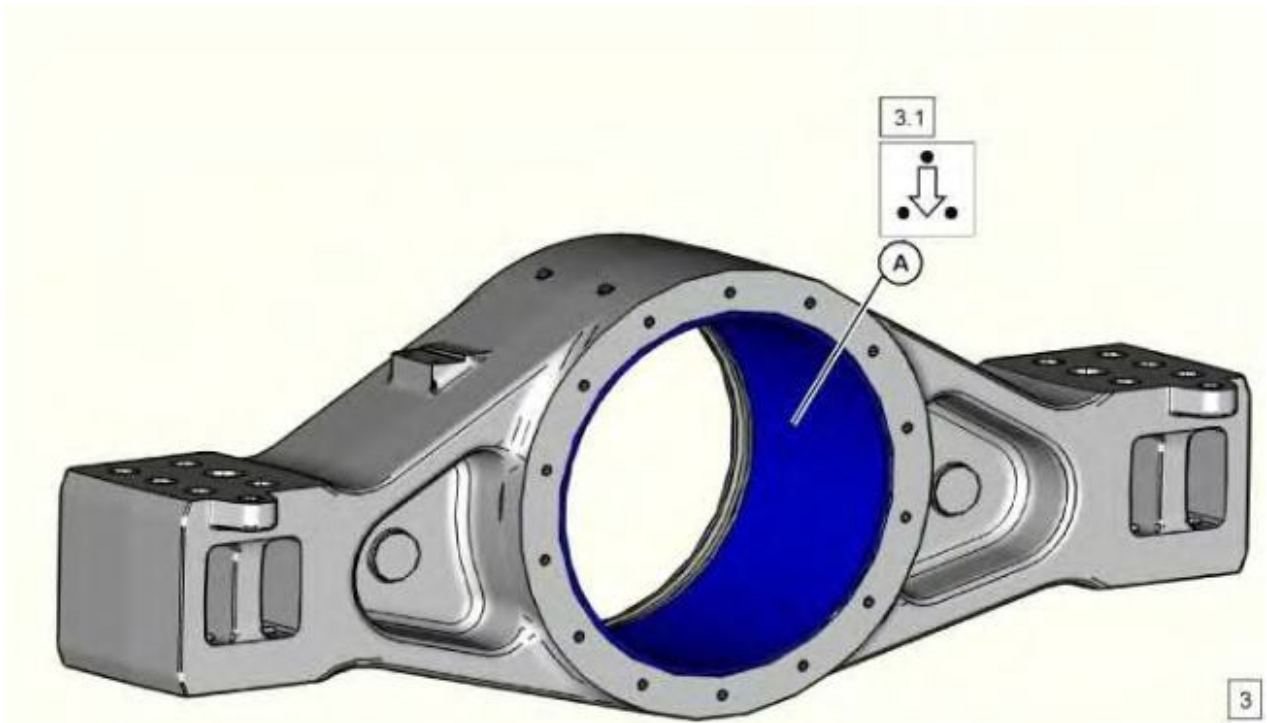


Illustration 3  
Tooling (A) not shown

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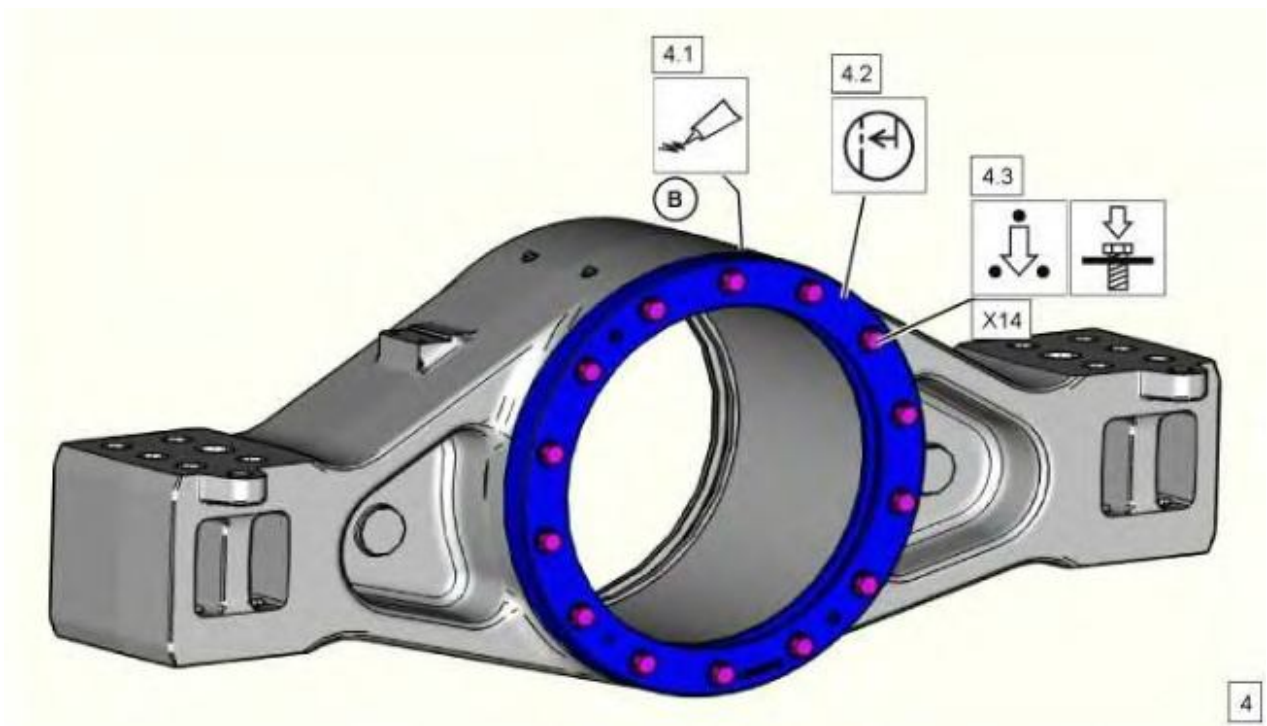


Illustration 4

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**End By:**

- a. Install the trunnion support (oscillating axle, front).

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Media Number -M0071310-03

Publication Date -01/09/2015

Date Updated -01/03/2018

i07473868

# Trunnion Support (Oscillating Axle, Rear) - Remove and Install

SMCS - 3268-010-RE

## Removal Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	138-7576	Link Bracket	2

### Start By:

- a. Remove the oscillating axle.
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