CATERPILLAR®

Service Repair Manual

Models

D350C ARTICULATED DUMP TRUCK

Model: D350C ARTICULATED TRUCK 8XC

Configuration: D350C ARTICULATED DUMP TRUCK 8XC00001-00404 (MACHINE) POWERED BY 3306 ENGINE

Disassembly and Assembly

3304B and 3306B Engines for Caterpillar Built Machines

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Fuel Ratio Control - Assemble

SMCS - 1278-016

Assembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	FT-1820	Fixture Assembly	1
В	1P-1855	Retaining Ring Pliers	1
C	6V-9072	Guide	1

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

Note: Check the condition of the O-ring and the diaphragm. If the O-ring or the diaphragm is worn or damaged use new parts for replacement.

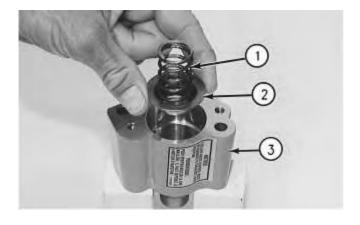


Illustration 1 g00460801

1. Install spring (1) and retainer (2) into housing (3).

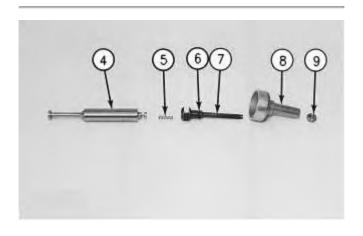


Illustration 2 g00460828

2. Install O-ring seal (6) and spring (5) into valve extension (7). Install stem (4) into valve extension (7). Secure valve extension (7) to retainer (8) with nut (9).

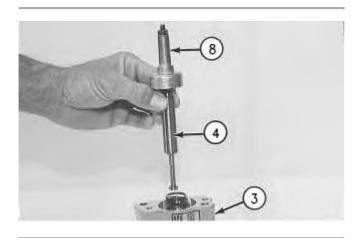


Illustration 3 g00460830

3. Install stem (4) and retainer (8) into housing (3).

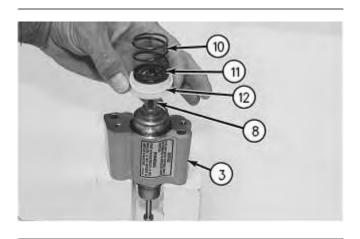


Illustration 4 g00460912

4. Install diaphragm (12), washer (11) and spring (10) on retainer (8).

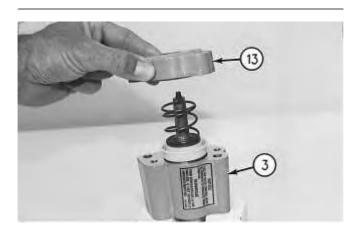


Illustration 5 g00460914

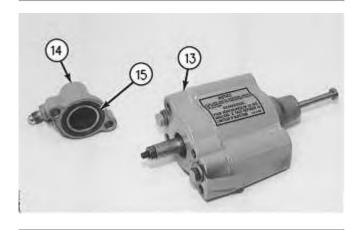


Illustration 6 g00460917

- 5. Install cover (13) on housing (3). Secure cover (13) with two bolts and washers.
- 6. Install O-ring seal (15) onto cover (14) and install cover (14) onto cover (13). Secure cover (14) with two bolts.

Note: Refer to Testing and Adjusting, "Fuel System" for additional information on the adjustment procedure for the fuel ratio control.

End By: Install the fuel ratio control. Refer to Disassembly and Assembly, "Fuel Ratio Control - Install".

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