



Service Repair Manual

Models

D6N TRACK-TYPE TRACTOR

Product: TRACK-TYPE TRACTOR

Model: D6N TRACK-TYPE TRACTOR ALH

Configuration: D6N XL, FTC, LGP TRACK-TYPE TRACTOR ALH00001-UP (MACHINE) POWERED BY 3126B Engine

Disassembly and Assembly D6N Track-Type Tractor Power Train

Media Number -REN5267-00

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i01917626

Steering Clutch and Brake - Disassemble

SMCS - 4100-015

Disassembly Procedure

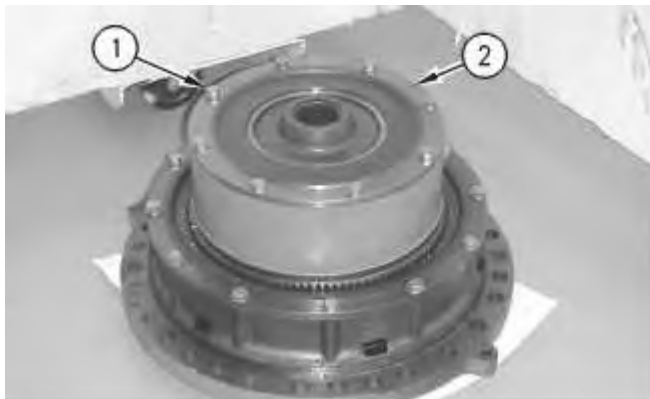
Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	138-7575	Link Bracket	3

Start By:

- A. Separate the final drive, the steering clutch, and the brake. Refer to Disassembly and Assembly, "Final Drive, Steering Clutch, and Brake - Separate".

Note: Cleanliness is an important factor. Before the disassembly procedure, the exterior of the component should be thoroughly cleaned. This will help to prevent dirt from entering the internal mechanism.



1. Remove bolts (1) and plate (2) .



Illustration 2

2. Remove sleeve bearings (3) from plate (2) .

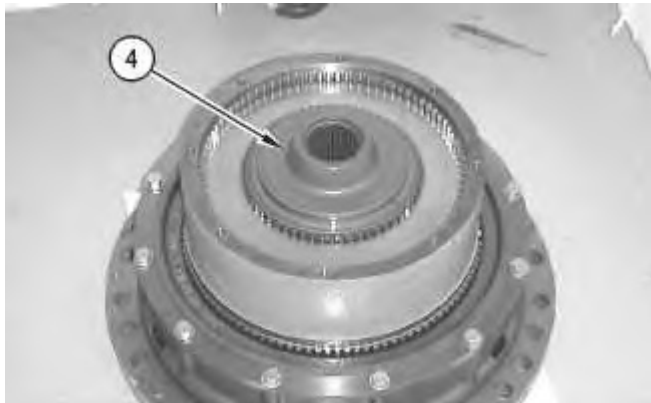


Illustration 3

3. Remove input hub (4) .
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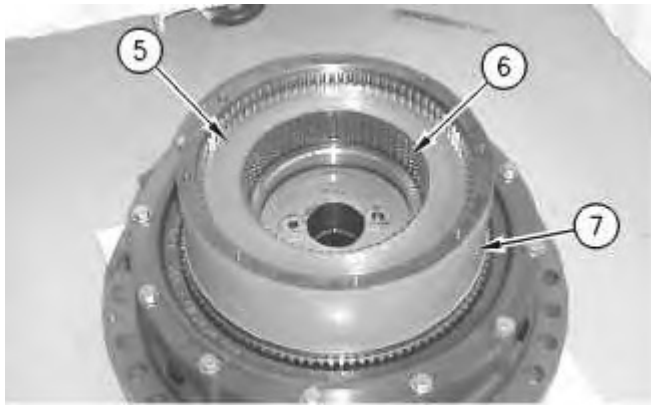


Illustration 4

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4. Remove clutch plates (5) and friction discs (6) from hub assembly (7) .



Illustration 5

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5. Remove piston (8) and sleeve bearing (9) from hub assembly (7) .

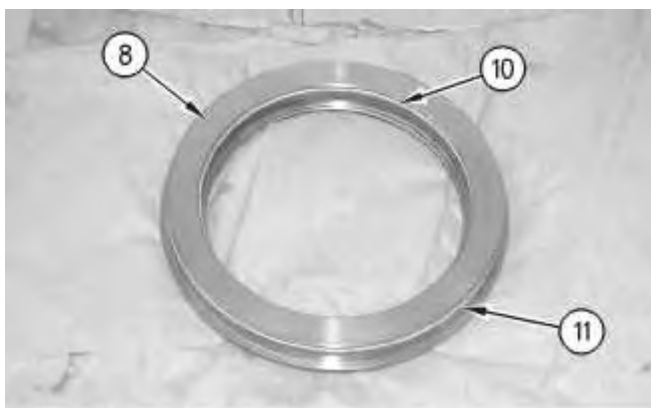


Illustration 6

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6. Remove seals (10) and (11) from piston (8) .

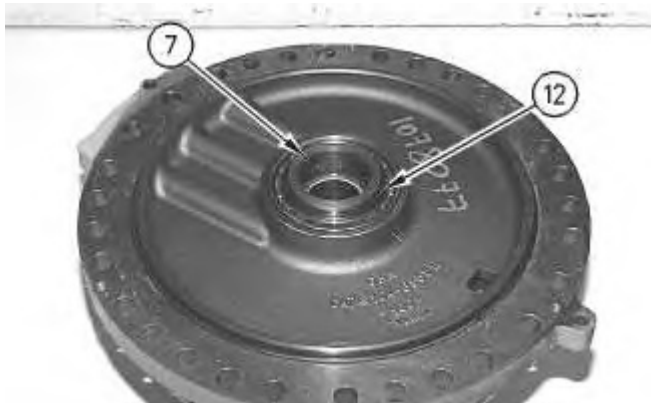


Illustration 7

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7. Turn over the hub and brake assembly. The weight of the hub and brake assembly is approximately 127 kg (280 lb).
8. Remove ring (12) from hub assembly (7) .



Illustration 8

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9. Attach Tooling (A) and a suitable lifting device to housing (13). Remove the brake assembly from hub assembly (7). The weight of the brake assembly is approximately 86 kg (190 lb).
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