



Service Repair Manual

Models

**M322D MH WHEELED
EXCAVATOR**

Product: WHEELED EXCAVATOR

Model: M322D MH WHEELED EXCAVATOR D3X

Configuration: M322D Material Handler D3X00001-UP (MACHINE) POWERED BY C6.6 Engine

Disassembly and Assembly M316D, M318D and M322D Wheeled Excavators Power Train

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Final Drive Carriers, Hubs and Brakes - Disassemble - Front Axle

SMCS - 4054-015; 4092-015; 4253-015; 4255-015

Disassembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	1P-1863	Retaining Ring Pliers	1
B	6V-9508	Face Seal Plug	1
	6V-9829	Cap As	1
	1P-0510	Driver Gp	2
	5F-7345	Screw	1
C	267-6564	Spanner	1
D	1U-5832	Pry Bar	1
E	1U-6410	Three Jaw Puller	1
F	1P-0510	Driver Gp	1
G	5P-4197	Spacer	1
H	1A-1935	Full Nut	1
	3H-0465	Push-Puller Plate	4
	5F-7342	Adapter	2
	5F-7343	Bearing Puller Gp	1

5F-7366	Forcing Screw	1
5P-8248	Hard Washer	2
6B-6684	Full Nut	2
6V-8237	Washer	1
8B-7549	Puller Leg	2
9S-7338	Crossblock	1

Start By:

- a. Remove the front tires and rims. Refer to Disassembly and Assembly, "Tire and Rim - Remove".
- b. Release the hydraulic system pressure. Refer to Disassembly and Assembly, "Hydraulic System Pressure - Release".

NOTICE

Care must be taken to ensure that fluids are contained during performance of inspection, maintenance, testing, adjusting, and repair of the product. Be prepared to collect the fluid with suitable containers before opening any compartment or disassembling any component containing fluids.

Refer to Special Publication, NENG2500, "Dealer Service Tool Catalog" for tools and supplies suitable to collect and contain fluids on Cat products.

Dispose of all fluids according to local regulations and mandates.

1. Drain the oil from the front final drives into a suitable container.

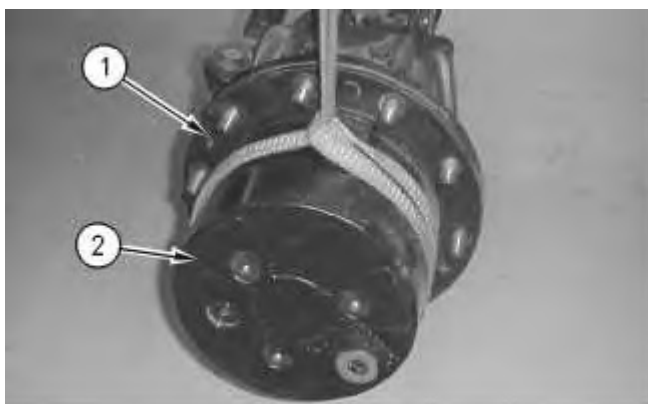


Illustration 1

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2. Attach a suitable lifting device to carrier housing (2).
3. Remove bolts (1).
4. Remove carrier housing (2). The weight of carrier housing (2) is approximately 31 kg (68 lb).

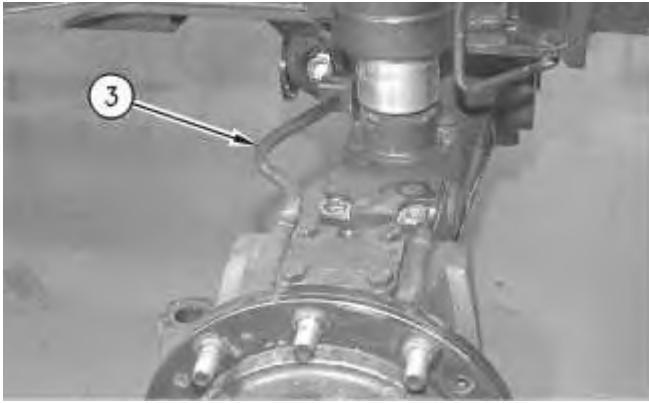


Illustration 2

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5. Disconnect hose assembly (3).

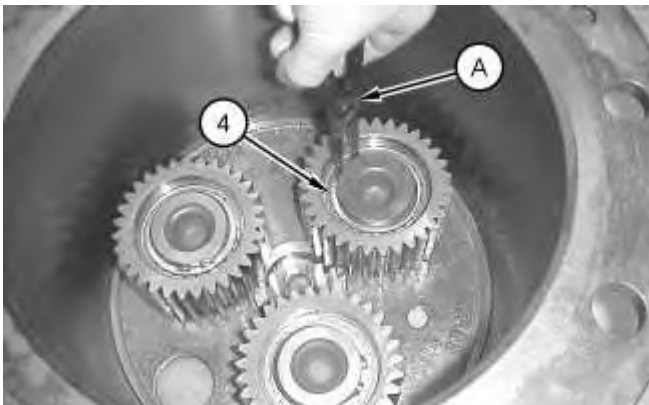
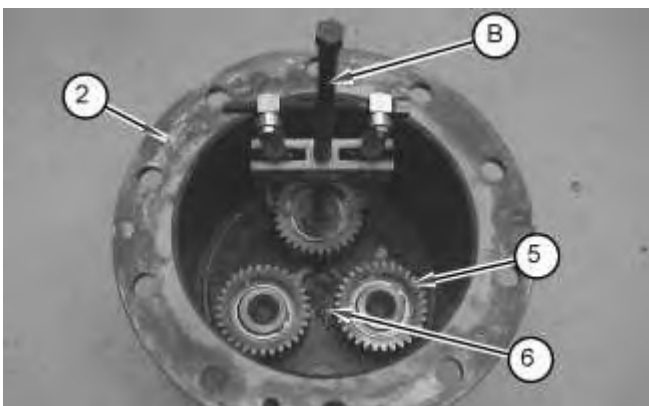


Illustration 3

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6. Use Tooling (A) in order to remove retaining rings (4).



7. Use Tooling (B) in order to remove planetary gears (5) from carrier housing (2).
8. Remove thrust washer (6).

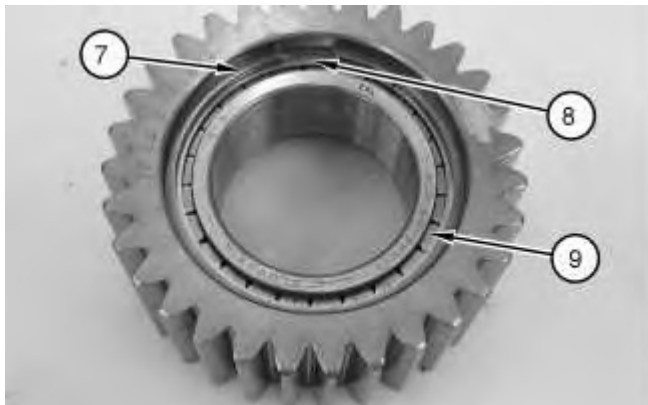


Illustration 5

9. Remove retaining ring (7), washer (8), and roller bearing (9).

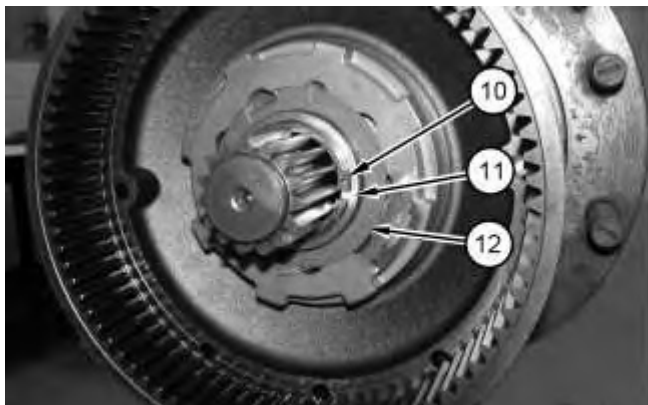


Illustration 6

10. Use Tooling (A) in order to remove retaining ring (10). Remove thrust washers (11) and (12).



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