

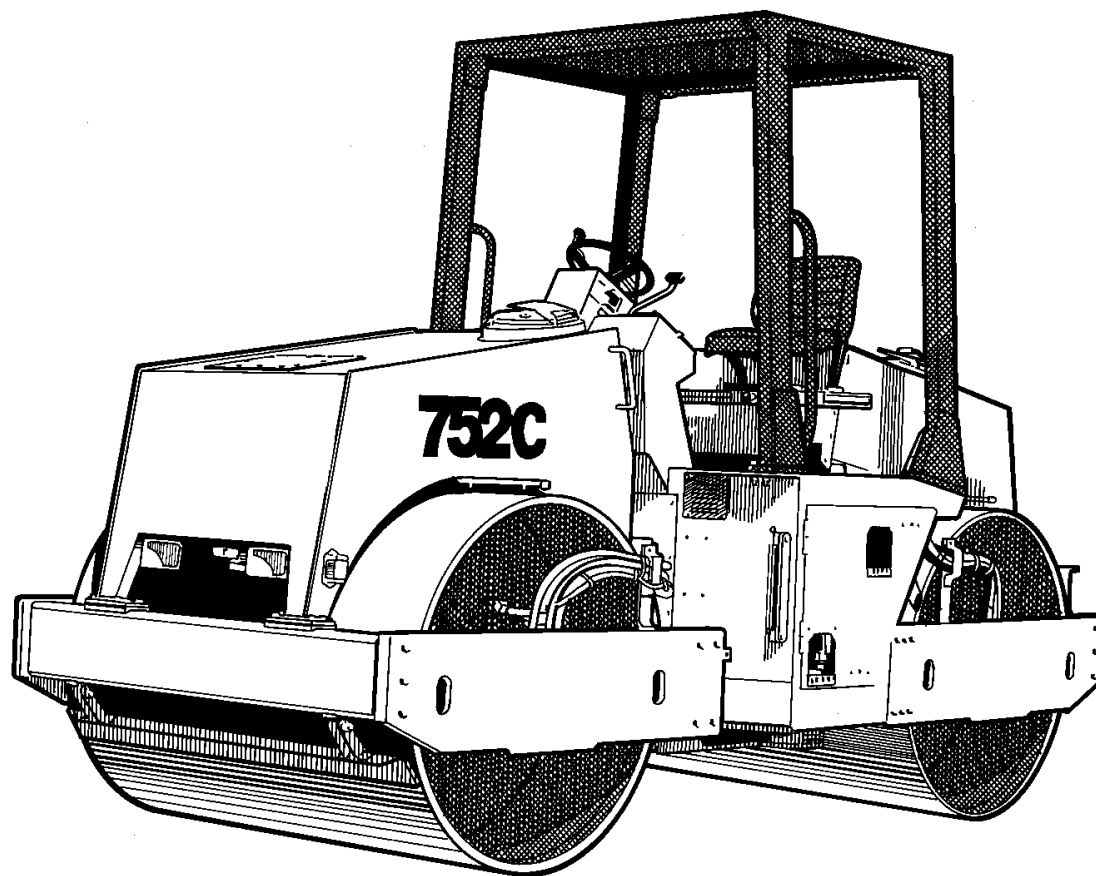


TANDEM DRUM ROLLER

SERVICE MANUAL SM71001

May 2000

Model 752C



CALIFORNIA

Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known
to the State of California to cause cancer, birth defects, and
other reproductive harm.

SECTION ONE

GENERAL INFORMATION	1 - 1
MACHINE DESCRIPTION	1 - 3
MACHINE SERIAL NUMBERS	1 - 5
IDENTIFYING MACHINE COMPONENTS	1 - 6
MACHINE SPECIFICATIONS.....	1 - 8
STANDARD TORQUE DATA	1 - 10
FLUID CAPACITY - 752C	1 - 12
DIESEL FUEL SPECIFICATION	1 - 13
ENGINE OIL SPECIFICATION.....	1 - 14
ROLLOVER PROTECTION STRUCTURE	1 - 15
SAFETY, GENERAL	1 - 16
SPARK ARRESTER	1 - 16
SAFETY, PERSONAL	1 - 17
SAFETY, MACHINE OPERATION	1 - 19
SAFETY, MAINTENANCE	1 - 22
SAFETY, DECALS.....	1 - 23

SECTION TWO

ENGINE	2 - 1
ENGINE DATA	2 - 2
CUMMINS ENGINE WARRANTY.....	2 - 3
ENGINE REMOVAL	2 - 4

SECTION THREE

ELECTRICAL.....	3 - 1
INSTRUMENT PANEL, RIGHT.....	3 - 2
INSTRUMENT PANEL, LEFT	3 - 4
INSTRUMENT PANEL COVER.....	3 - 5
COMBINATION INDICATOR	3 - 6
SPEED RANGE CONTROL.....	3 - 7
UNDERSTANDING ELECTRICAL SCHEMATICS	3 - 11
UNDERSTANDING RELAYS	3 - 14
VIBROMAX RELAYS	3 - 15
STARTER/CHARGING CIRCUIT	3 - 17
UNDERSTANDING BATTERIES.....	3 - 17
BATTERY DIAGNOSTICS	3 - 18
UNDERSTANDING ALTERNATORS	3 - 19

CHARGING SYSTEM DIAGNOSTICS	3 - 20
VOLTAGE CHECKS AT ALTERNATOR	3 - 21
SYSTEM LEAKAGE	3 - 21
CIRCUIT WIRING TEST	3 - 21
MEASURING ALTERNATOR OUTPUT	3 - 22
UNDERSTANDING STARTERS	3 - 22
STARTER SOLENOID	3 - 23
STARTER SYSTEM DIAGNOSTICS	3 - 23
SOLENOID CIRCUIT TEST	3 - 23
STARTER CIRCUIT WIRING TEST	3 - 24
STARTER MOTOR TEST	3 - 25
INSTRUMENTATION PANEL.....	3 - 27
LIGHTING CIRCUIT	3 - 29
WATER SPRINKLER CIRCUIT	3 - 31
VIBRATION/DRUM SELECTION CIRCUITS.....	3 - 33
VIBRATION CONTROL CIRCUIT.....	3 - 35
TWO SPEED PROPULSION MOTOR CIRCUITS.....	3 - 37
WIRE CHART, RIGHT PANEL & HARNESS 4010/67455	3 - 44
WIRE CHART, LEFT PANEL & HARNESS 4010/67413	3 - 46
WIRE CHART, FRONT HARNESS 4010/67336	3 - 48
WIRE CHART, REAR HARNESS 4010/68335	3 - 49

SECTION FOUR

HYDRAULIC	4 - 1
PROPULSION SYSTEM	4 - 5
VIBRATION SYSTEM	4 - 9
STEERING SYSTEM	4 - 13
BRAKE CIRCUIT	4 - 17
HYDRAULIC AND COOLING LINES	4 - 18
HYDRAULIC DRAIN SYSTEM	4 - 20
HYDRAULIC SYSTEM COMPONENTS	4 - 22
PRESSURE TEST POINTS	4 - 22
HYDRAULIC SCHEMATIC	4 - 23

SECTION FIVE

POWER TRAIN..... 5 - 1

752C DRUM ASSEMBLY	5 - 3
DRUM REMOVAL.....	5 - 8
DRUM INSTALLATION	5 - 9
RIGHT SIDE BEARING COVER	5 - 10
DRUM DRIVE BEARING REMOVAL	5 - 11
DRUM DRIVE BEARING ASSEMBLY.....	5 - 12
DRUM DRIVE MOTOR REPAIRS	5 - 13
DRUM DRIVE GEARBOX.....	5 - 14
GFT 17 T2/312 2 GEARBOX	5 - 16

SECTION SIX

PARKING BRAKE SYSTEM 6 - 1

BRAKE CIRCUIT	6 - 6
TOWING YOUR MACHINE	6 - 7

SECTION SEVEN

VIBRATION SYSTEM 7 - 1

LIFTING DEVICE	7 - 2
DRUM EXCITER SHAFT	7 - 3
752C VIBRATION SYSTEM	7 - 4
VIBRATION SYSTEM	7 - 7
VIBRATION FREQUENCY	7 - 8
VIBRATION AMPLITUDE	7 - 9
VIBRATORY SYSTEM DIAGNOSTICS.....	7 - 10
752C DRUM DRAWING	7 - 11
DRUM - LEFT SIDE	7 - 12
DRUM - RIGHT SIDE	7 - 15
DRUM REMOVAL.....	7 - 18
DRUM INSTALLATION	7 - 19
RIGHT SIDE BEARING COVER	7 - 20
EXCITER BEARING REMOVAL	7 - 21
EXCITER BEARING ASSEMBLY	7 - 23

SECTION EIGHT

STEERING SYSTEM	8 - 1
STEERING SYSTEM	8 - 5
STEERING PIVOT REMOVAL	8 - 6
STEERING CYLINDER	8 - 10

SECTION NINE

CHASSIS	9 - 1
REAR ENGINE/ROLLER FRAME	9 - 2
FRONT ROLLER FRAME	9 - 3
STEERING LINK	9 - 4
FRONT WATER/DIESEL TANK	9 - 5
REAR WATER/HYDRAULIC TANK	9 - 6
INSTRUMENT CONSOLE	9 - 7
SEAT RACK	9 - 8
ROLLOVER PROTECTION STRUCTURE (ROPS)	9 - 9

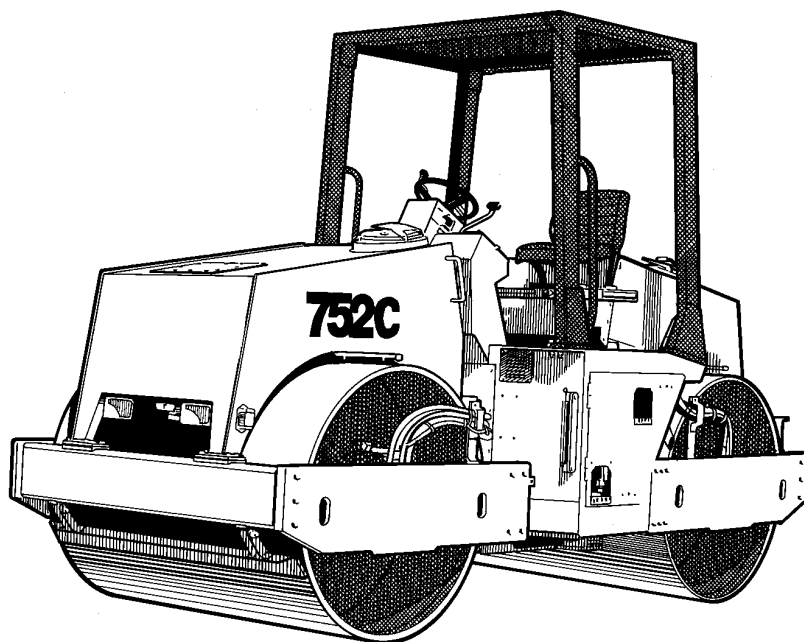
SECTION TEN

ATTACHMENTS	10 - 1
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SECTION ONE

GENERAL INFORMATION

MACHINE DESCRIPTION



In the fall of 1999 Vibromax introduced the new 752 series "C" tandem drum vibratory roller. The 752C has a significant increase in engine power to 110 hp (82 kW). The operating weight was increased to 23,300 lbs. (10568 kg) while keeping the same 66 inch (1675mm) drum size.

The new roller uses the Cummins 3.9 liter 4 cylinder turbo charged engine. The new engine is tuned to meet the latest EPA emissions standards.

A Mannesman Rexroth variable displacement, axial piston hydrostatic pump, used for machine propulsion, is mounted to the flywheel end of the engine. It provides oil to the front and rear drum drive motors in a parallel path. The Rexroth 2 speed drum drive motors are mounted on the left side of the drums, drive through L&S planetary gearboxes, and are isolated from the drum by rubber buffers. This arrangement is used in the heavy roller models with a great deal of success. These machines come standard with parking brakes at both the front drum and the rear drum. A spring applied-hydraulically released multi disc brake is part of the drum drive gearbox.

The vibration system on the 752C uses a Rexroth hydrostatic pump mounted directly behind the propulsion pump. It is similar in design to the propulsion pump. The vibratory pump supplies oil to a Rexroth hydrostatic motor mounted at the right side of the drum. The new model 752C operates at frequencies of 1980 or 2520 vibrations per minute. Vibratory operations can be done with front drum only, both drums together, or rear drum only.



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