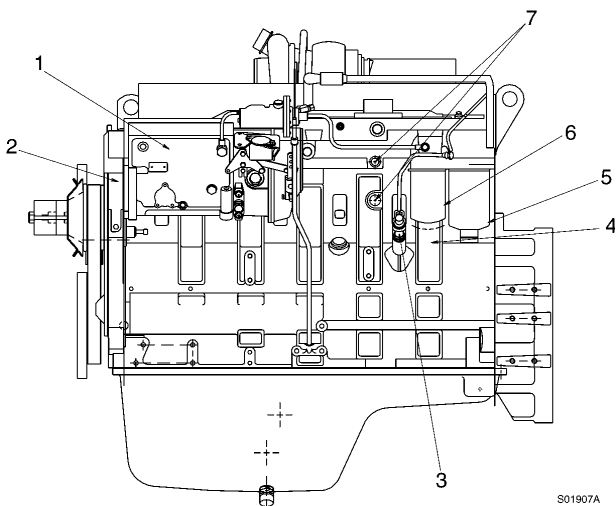


Document Title: <b>Engine, description (EC240)</b>	Function Group: <b>210</b>	Information Type: <b>Service Information</b>	Date: <b>2014/6/25</b>
Profile:			

## Engine, description (EC240)

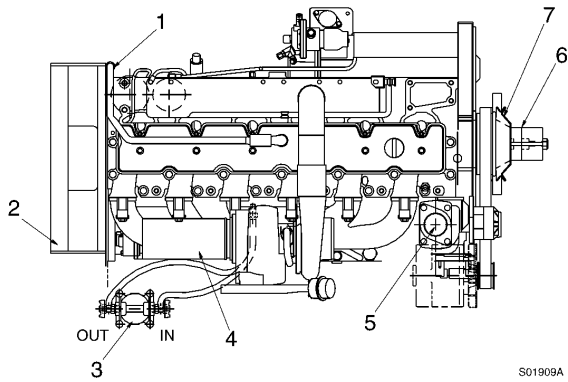
(CUMMINS C8.3-C)

- The engine is a 6-cylinder, 4-stroke, direct injected, turbocharged, water cooled assembly with a cast iron block and cylinder head.
- Gears in the engine gear case are hardened helical type for strength and reduced noise, arranged to provide quiet, smooth transmission of power.
- The cylinder block and head are designed with internal passages formed as sets for lubrication and cooling. The water pump and oil cooler are integrally mounted.
- The fan belt is a poly type V-belt for improved performance and an auto tension adjuster maintains belt tension.



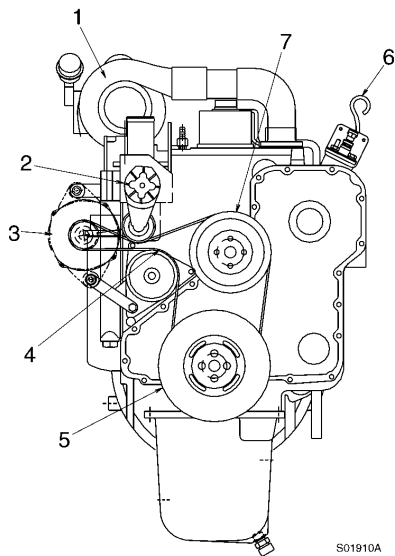
**Figure 1**  
**Engine, structure (EC240)**

1. Fuel injection pump
2. Engine data plate
3. Fuel feed pump
4. Engine oil pressure sensor port (1/8" NPTF)
5. Fuel primary filter/water separator
6. Fuel secondary filter
7. Water inlet/outlet (1/2" NPTF)



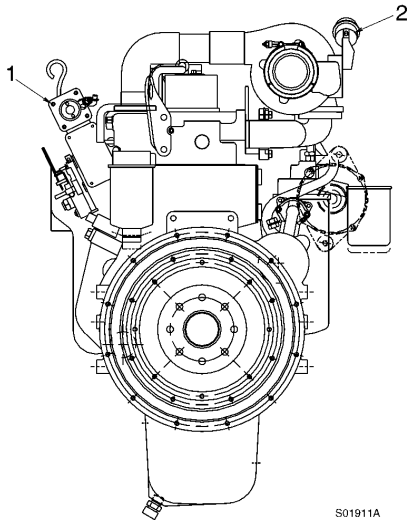
**Figure 2**  
**Engine, top view (EC240)**

1. Breather hose
2. Flywheel housing
3. Water filter
4. Exhaust gas pipe
5. Thermostat
6. Fan spacer
7. Fan drive pulley



**Figure 3**  
**Engine, front view (EC240)**

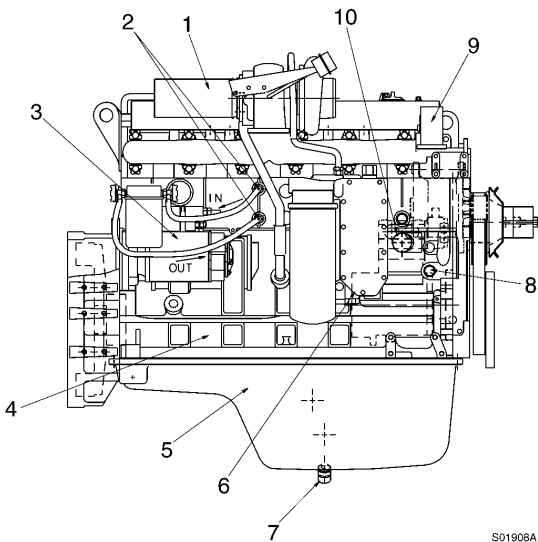
1. Turbocharger
2. Automatic belt tensioner
3. Alternator
4. Fan belt
5. Vibration damper
6. Dipstick gauge
7. Fan drive pulley



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**Figure 4**  
**Engine, rear view (EC240)**

1. Fuel shut-off solenoid
2. Turbocharger wastegate



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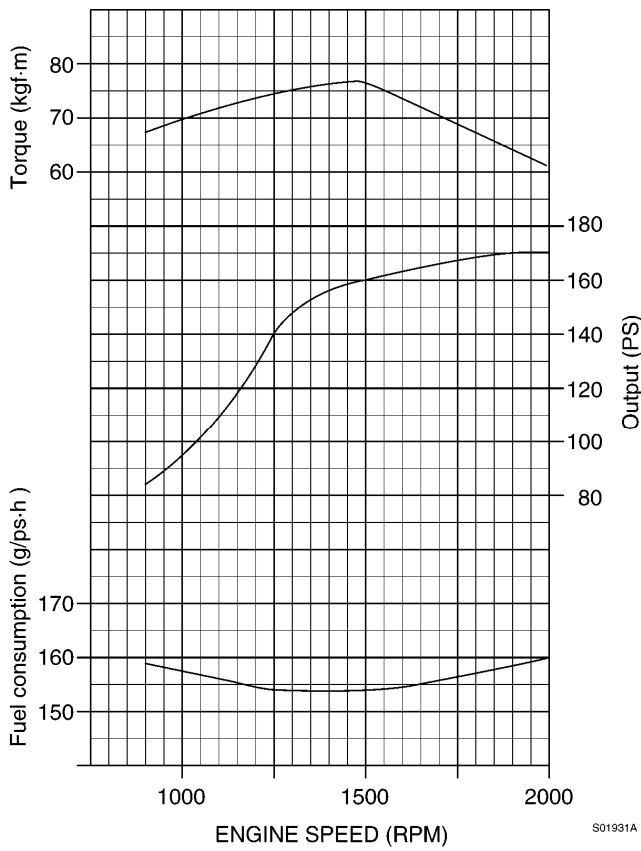
**Figure 5**  
**Engine turbocharger, side view (EC240)**

1. Exhaust gas discharge port
2. Water filter connecting port (1/2" NPTF)
3. Starter
4. Engine block
5. Oil pan
6. Engine oil cooler
7. Engine oil drain valve (M18 × 1.5P)
8. Temperature switch (for auto warm - up)
9. Water outlet
10. Water inlet

**Engine characteristic curve**  
**Engine characteristics**

<b>Specification</b>	<b>KSR 1004</b>
----------------------	-----------------

Rated output	170 ps / 2000 rpm
Max. torque (Net)	76.5 kgf·m / 1500 rpm (552 lbf·ft / 1500 rpm)
Min. fuel consumption	154 g / ps·h
Rated fuel consumption	160 g / ps·h



**Figure 6**  
**Engine, characteristic curve (EC240)**

**NOTE!**

For detailed information on the engine, consult the separate engine service manual.

Document Title: <b>Engine, specifications</b>	Function Group: <b>210</b>	Information Type: <b>Service Information</b>	Date: <b>2014/6/25</b>
Profile:			

## Engine, specifications

### Specifications

Item	Unit	EC210	EC240
Make	–	Cummins diesel	
Model	–	B 5.9-C	C 8.3-C
Type	–	4-stroke, 6-cylinder, water cooling, upright series, direct injection, diesel engine, turbo-charged, aftercooled	4-stroke, 6-cylinder, water cooling, upright series, direct injection, diesel engine, turbo-charged
Rated output	PS / rpm	145 / 1900	170 / 2000
Maximum torque (Net)	kgf·m / rpm (lbf·ft / rpm)	63 / 1500 (455 / 1500)	76.5 / 1500 (722 / 1500)
Number of cylinder Bore×Stroke	mm	6 – 102 × 120	6 – 114 × 135
Total displacement	cc(cu-in)	5880(358)	8270(505)
Compression ratio	–	17.3 : 1	17.5 : 1
Low idle (No-load)	rpm	800 ~ 900	800~900
High idle (No-load)		2030 ~ 2110	2130~2210
Firing order	–	1 – 5 – 3 – 6 – 2 – 4	
Nozzle pressure	kgf / cm2 (psi)	245 (3484)	265 (3768)
Valve clearance	Inlet	mm	0.25 (0.010)
	Exhaust	(inch)	0.51 (0.020)
Turbocharger	–	Installed	
Fan	–	Suction	
Drive		V-rib belt	
Weight of engine (dry / wet)	kg	416 / 458	624 / 658
	lb	915 / 1009	1375 / 1450

Document Title: <b>Valve clearance adjustment</b>	Function Group: <b>214</b>	Information Type: <b>Service Information</b>	Date: <b>2014/6/25</b>
Profile:			

## Valve clearance adjustment

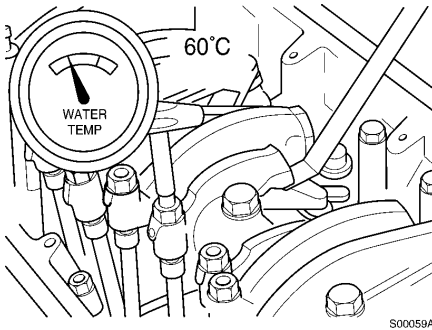
### Cummins B5.9-C (EC210 series)

Valves must be correctly adjusted for the engine to operate efficiently. Valve adjustment must be performed using the specified values.

Adjust the valves at each 1000 hours or 1 year maintenance interval.

All the valve adjustments must be made when the engine is cold and stabilized coolant temperature is 60°C or below.

- Turn the valve adjustment screws in until touching the push rod sockets, and then loosen them one full turn. Use 1/2" drive, Part No. 3377371 Engine Barring Tool.

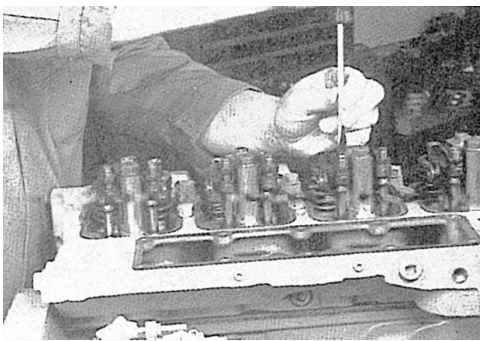


S00059A

**Figure 1**

**Valve clearance adjustment condition**

- Locate top dead center for cylinder No.1 by rotating the crankshaft slowly while pressing on the engine timing pin. When the pin engages the hole in the camshaft gear, cylinder No.1 is at top dead center on the compression stroke.

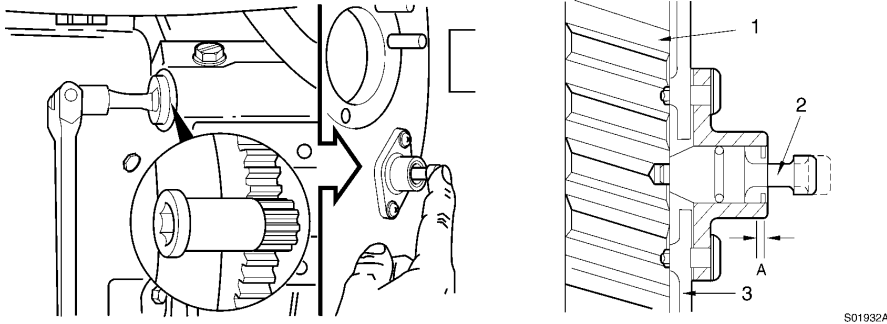


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**Figure 2**

**Valve clearance**

Inlet valve	0.25 mm	0.010 in
Exhaust valve	0.51 mm	0.020 in

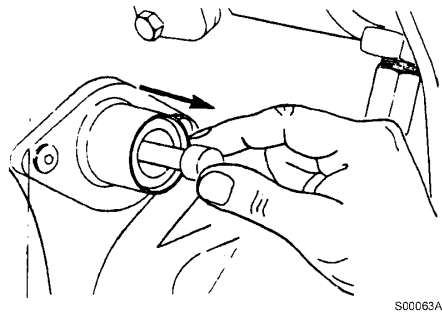


**Figure 3**  
**Rotation, camshaft gear**

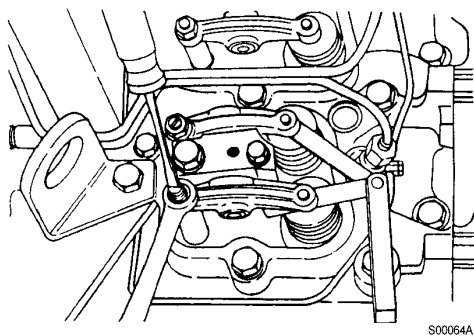
1. Camshaft gear
  2. Timing pin
  3. Gear housing
- A. Compression stroke

**CAUTION**

Disengage the timing pin. Engine components may be damaged if the engine is rotated with the timing pin engaged.



**Figure 4**  
**Removal, timing pin**



**Figure 5**  
**Adjustment, clearance between the valve stem and rocker lever**

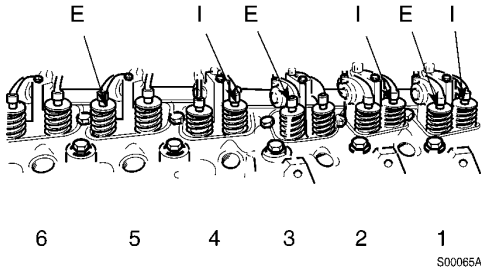
Tools : 14 mm spanner, "–" screwdriver, feeler gauge.

- The clearance is correct when slight resistance is felt as the feeler gauge is moved between the valve stem and rocker lever. At that point, tighten the lock nut. (Tightening torque : 24 N·m)
- Adjust the valves indicated (\*) in the table below.

- After tightening the lock nut, check the valve clearance again. If the clearance is not correct, readjust.

**Valves to be adjusted (\*)**

Cylinder	1	2	3	4	5	6
Inlet (I)	*	*		*		
Exhaust (E)	*		*		*	



**Figure 6**  
**Valves to be adjusted**

**CAUTION**

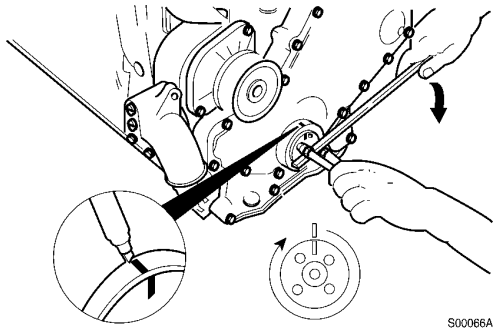
Be sure the timing pin is disengaged.

**NOTE!**

Mark the crankpulley and cover.

**NOTE!**

Rotate the crankshaft 360°.



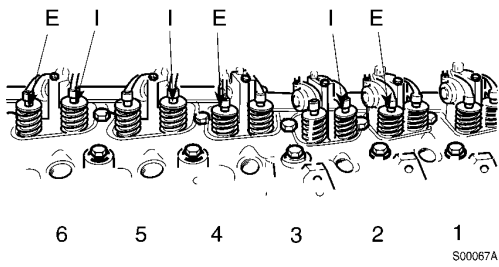
**Figure 7**  
**Marking, crankpulley**

- Adjust the valves indicated (\*) in the table below.  
After tightening the lock nut, check the valve clearance again.  
If the clearance is not correct, readjust.

**Valves to be adjusted (\*)**

Cylinder	1	2	3	4	5	6
Inlet (I)			*		*	*
Exhaust (E)		*		*		*

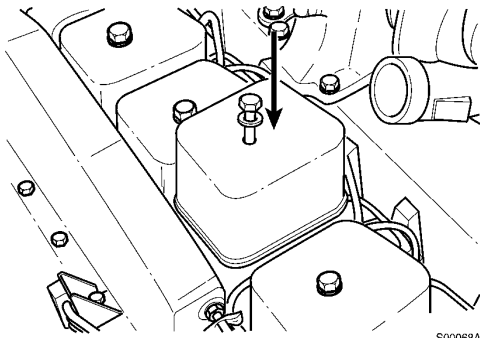




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**Figure 8**  
**Valves to be adjusted**

- Assemble the gaskets, valve covers, o-rings and special screws.



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**Figure 9**  
**Assembly, valve covers**

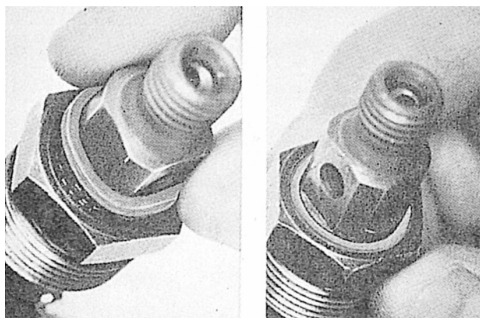
Tools : 16 mm spanner  
Tightening torque : 24 N·m (18 lbf·ft)

**NOTE!**

Check valve covers and o-rings. If damaged, replace with a new one.

**Injection nozzles installation**

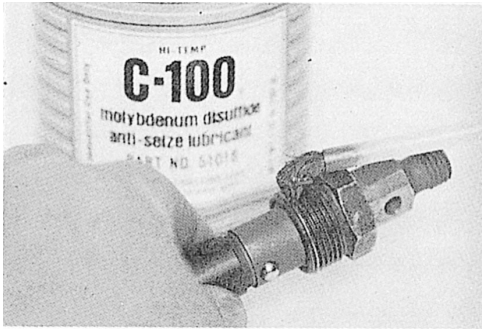
- Assemble a sealing washer on each injection nozzle. Use only one sealing washer.



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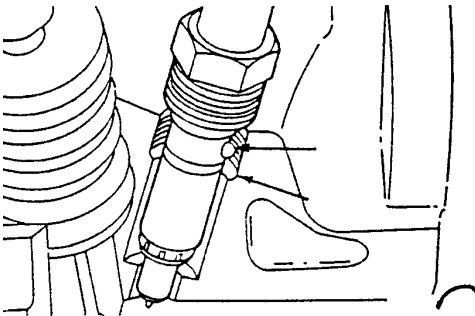
**Figure 10**  
**Assembly, injection nozzles**

- Apply anti-seize compound to the threads of the injector hold-down nut and between the top of the nut and injector body.



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**Figure 11**  
**Apply, anti-seize compound**



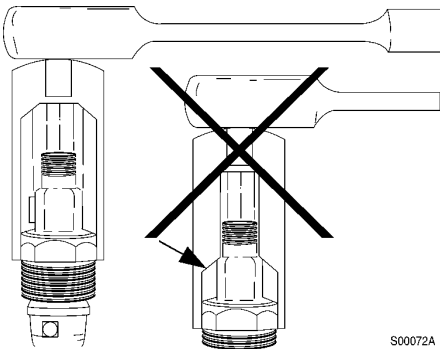
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**Figure 12**  
**Installation, injection nozzle**

Tools : 16 mm spanner, 24 mm Deep socket  
Tightening torque : 60 N·m (44 lbf·ft)

**NOTE!**

Install the injection nozzle. The protrusion on the injector body fits into a notch in the cylinder head to position the injector. Tighten the injection nozzle nuts.



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**Figure 13**  
**Tightening, injection nozzle**

**NOTE!**

Some sockets can damage the sealing surface of the fuel drain outlet.

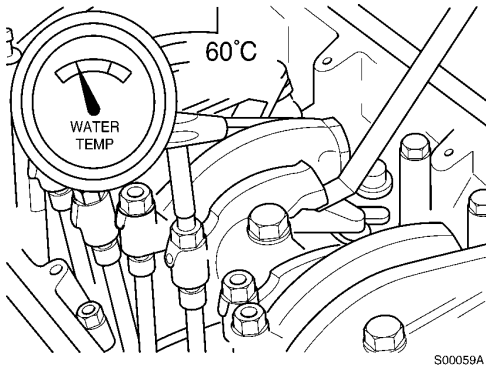
**Cummins C8.3-C (EC240 series)**

**Valve clearance adjustment**

Valves must be correctly adjusted for the engine to operate efficiently. Valve adjustment must be performed using the specified values.

Adjust the valves at each 1000 hours or 1 year maintenance interval.

All the valve adjustments must be made when the engine is cold, and stabilized coolant temperature is 60°C or below.

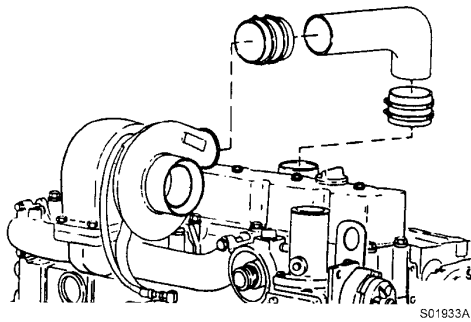


**Figure 14**  
**Adjustment condition**

**Valve clearance**

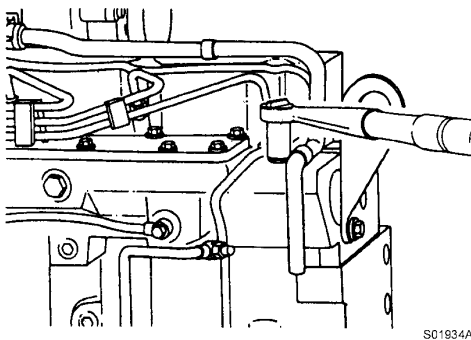
Inlet valve	0.30 mm	0.012 in
Exhaust valve	0.61 mm	0.024 in

- Remove the air inlet hose.



**Figure 15**  
**Removal, inlet hose**

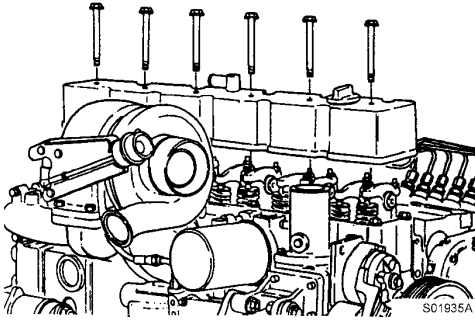
- Remove the wastegate sensing line, support clamps and crankcase vent tube.



**Figure 16**  
**Removal, crankcase vent tube**

Tools : 13, 18 mm Socket

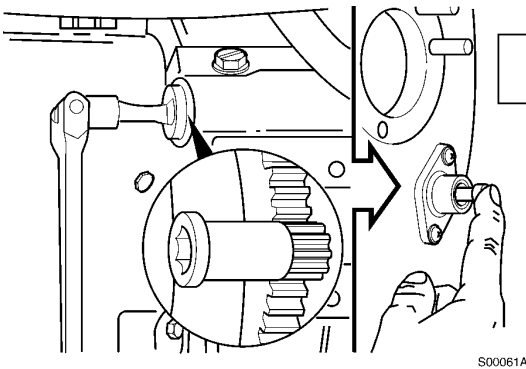
- Remove the valve cover.



**Figure 17**  
**Removal, valve cover**

Tools : 15 mm Wrench

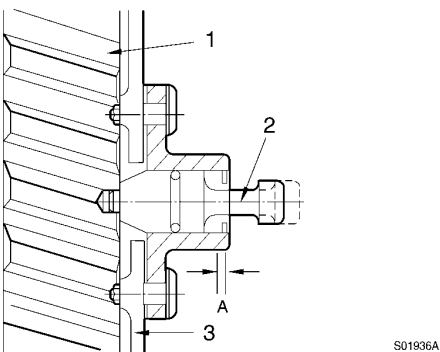
- Locate top dead center for cylinder No.1 by rotating the crankshaft slowly while pressing on the engine timing pin.



**Figure 18**  
**Rotation, camshaft gear**

Tools : 1/2" driver, Part No. 3377371 Engine Barring tool.

- When the pin engages the hole in the camshaft gear, cylinder No. 1 is at top dead center on the compression stroke.

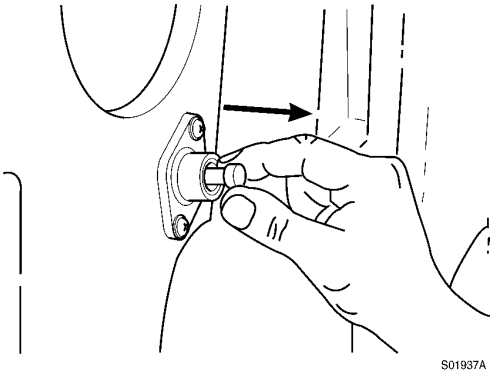


**Figure 19**  
**Position, cylinder No.1**

1. Camshaft gear
  2. Engine timing pin
  3. Gear housing
- A. Compression stroke

## **CAUTION**

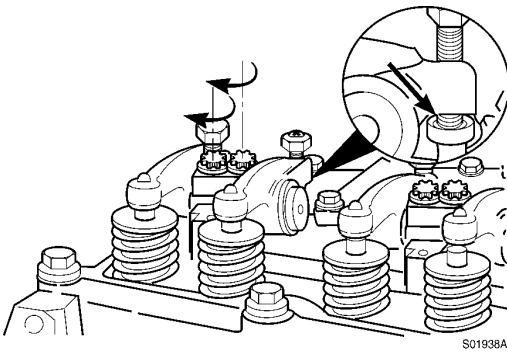
Disengage the timing pin. Engine components may be damaged if the engine is rotated with the timing pin engaged.



**Figure 20**  
**Removal, timing pin**

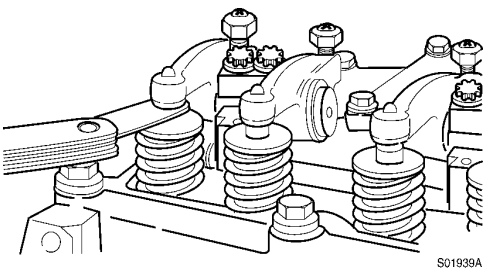
## **CAUTION**

To prevent damage of push rod, make sure the adjusting screw ball is positioned in the socket of the push rod when tightening.



**Figure 21**  
**Position, adjusting screw ball**

- The clearance is correct when slight resistance is felt as the feeler gauge is moved between the valve stem and rocker lever.  
At that point, tighten the lock nut.



**Figure 22**  
**Checking, clearance**

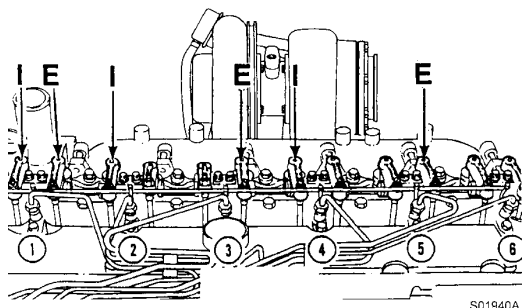
Tools : Spanner 14mm, "-"- Driver, feeler gauge.

- Adjust the valves indicated (\*) in the table below.  
After tightening the lock nut, check the valve clearance again.

If the clearance is not correct, readjust.

**Valves to be adjusted (\*)**

Cylinder	1	2	3	4	5	6
Inlet (I)	*	*		*		
Exhaust (E)	*		*		*	

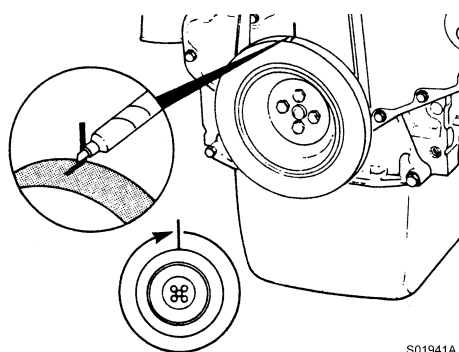


**Figure 23**  
**Valves to be adjusted**

**CAUTION**

Be sure the timing pin is disengaged.

- Mark the crankpulley and cover.
- Rotate the crankshaft 360°.



**Figure 24**  
**Marking, crankpulley**

- Adjust the valves indicated (\*) in the table below.  
After tightening the lock nut, check the valve clearance again.  
If the clearance is not correct, readjust.

**Valves to be adjusted (\*)**

Cylinder	1	2	3	4	5	6
Inlet (I)		*		*	*	
Exhaust (E)		*		*		*

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