

Document Title: Valve clearance adjustment	Function Group: 214	Information Type: Service Information	Date: 2014/4/12
Profile:			

Valve clearance adjustment

Cummins C8.3-C

Valve clearance adjustment

Valves must be correctly adjusted for the engine to operate efficiently. Valve adjustment must be performed using the specified values.

Adjust the valves at each 1000 hours or 1 year maintenance interval.

All the valve adjustments must be made when the engine is cold, and stabilized coolant temperature is 60 °C or below.

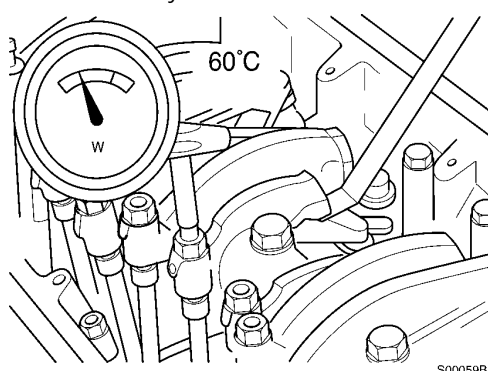


Figure 1
Adjustment condition

W. Water temperature

Valve clearance

Inlet valve	0.30 mm	0.012 in
Exhaust valve	0.61 mm	0.024 in

- Remove the air inlet hose.

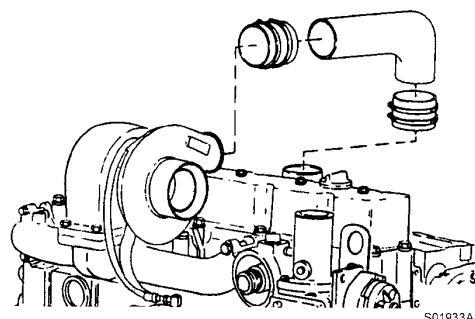


Figure 2
Removal, inlet hose

- Remove the wastegate sensing line, support clamps and crankcase vent tube.

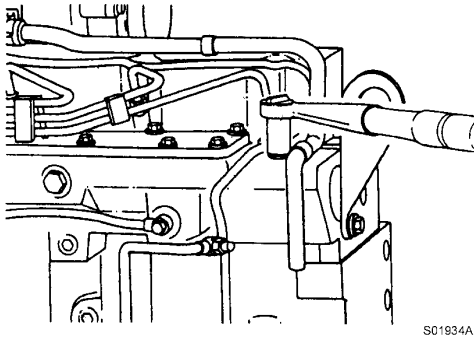


Figure 3
Removal, crankcase vent tube

Tools : 13, 18 mm Socket

- Remove the valve cover.

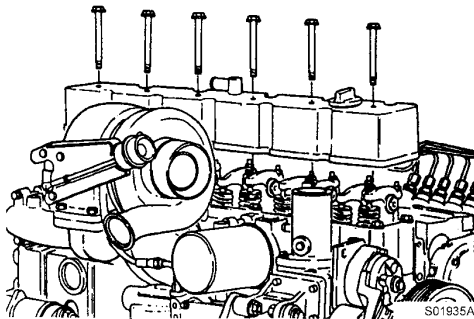


Figure 4
Removal, valve cover

Tools : 15 mm Wrench

- Locate top dead center for cylinder No.1 by rotating the crankshaft slowly while pressing on the engine timing pin.

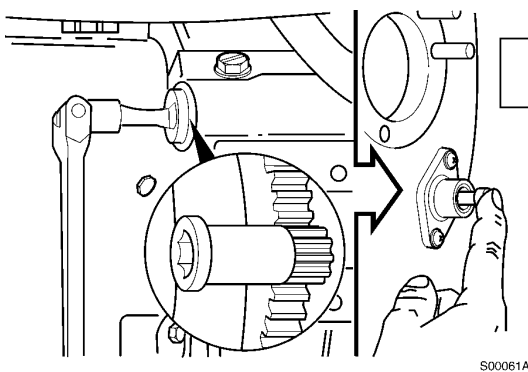


Figure 5
Rotation, camshaft gear

Tools : 1/2" driver, Part No. 3377371 Engine Barring tool.

- When the pin engages the hole in the camshaft gear, cylinder No. 1 is at top dead center on the compression stroke.

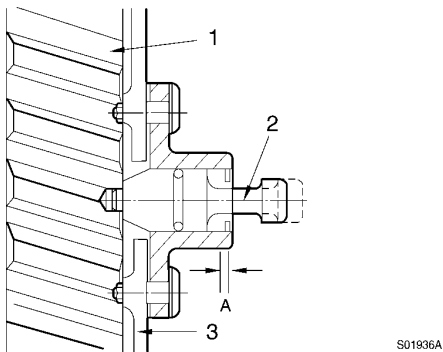


Figure 6
Position, cylinder No.1

- 1. Camshaft gear
- 2. Engine timing pin
- 3. Gear housing

- A. Compression stroke

! CAUTION

Disengage the timing pin. Engine components may be damaged if the engine is rotated with the timing pin engaged.

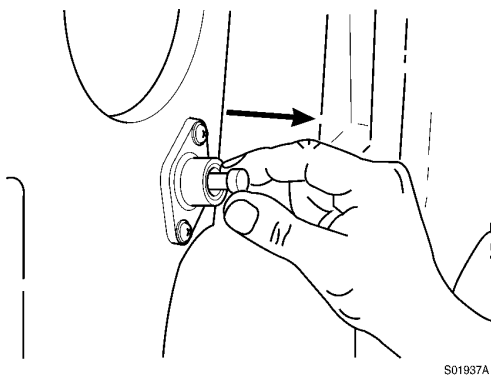


Figure 7
Removal, timing pin

! CAUTION

To prevent damage of push rod, make sure the adjusting screw ball is positioned in the socket of the push rod when tightening.

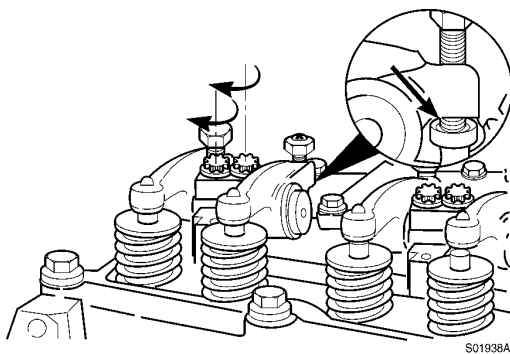


Figure 8
Position, adjusting screw ball

- The clearance is correct when slight resistance is felt as the feeler gauge is moved between the valve stem and rocker lever.
At that point, tighten the lock nut.

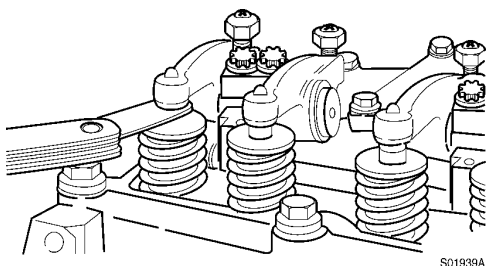


Figure 9
Checking, clearance

Tools : Spanner 14mm, "-"- Driver, feeler gauge.

- Adjust the valves indicated (*) in the table below.
After tightening the lock nut, check the valve clearance again.
If the clearance is not correct, readjust.

Valves to be adjusted (*)

Cylinder	1	2	3	4	5	6
Inlet (I)	*	*		*		
Exhaust (E)	*		*		*	

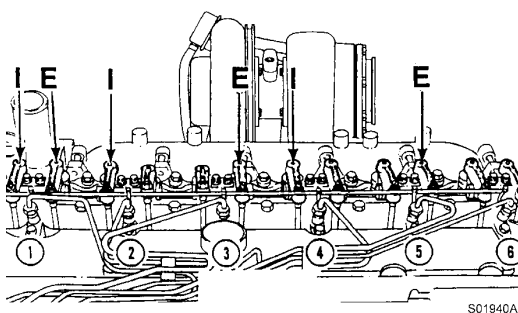


Figure 10
Valves to be adjusted



Be sure the timing pin is disengaged.

- Mark the crankpulley and cover.
- Rotate the crankshaft 360°.

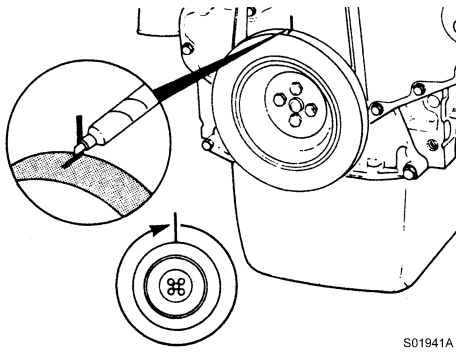


Figure 11
Marking, crankpulley

- Adjust the valves indicated (*) in the table below.
After tightening the lock nut, check the valve clearance again.
If the clearance is not correct, readjust.

Valves to be adjusted (*)

Cylinder	1	2	3	4	5	6
Inlet (I)		*		*	*	
Exhaust (E)		*		*		*

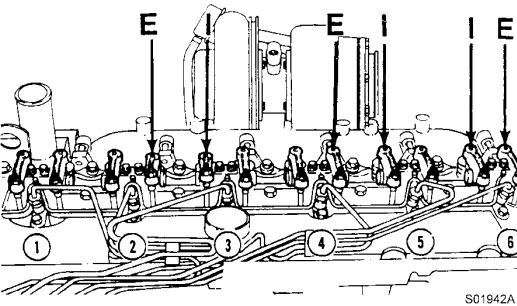


Figure 12
Valves to be adjusted

Valve cover–installation

- Install the rubber seal into the groove in the valve cover. Start the installation at the overlap area shown in the illustration.

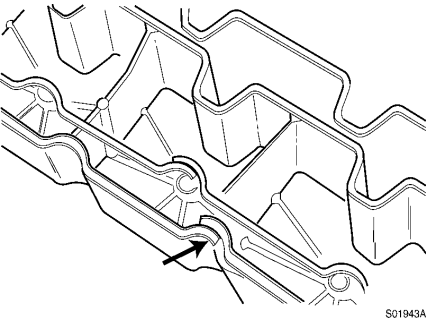


Figure 13
Assembly, rubber seal

- Do not stretch the rubber seal. If the seal has more overlap than shown in this illustration, trim the excess to provide the proper overlap.
- Install new o-rings on the valve cover screws.

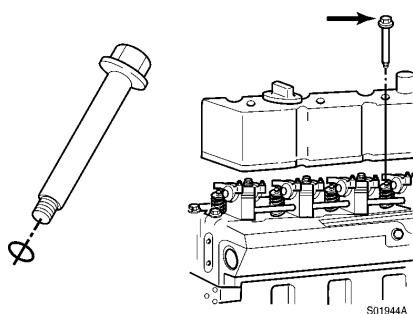


Figure 14
Assembly, o-ring

NOTE!

Engines equipped with wastegate turbochargers must have a studded screw installed in the third hole from the front. This is for the wastegate actuator hose clamp.

- Install the valve cover screws and tighten in the sequence shown.

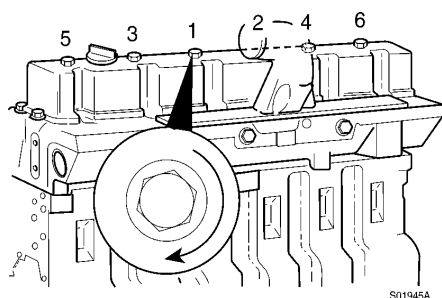


Figure 15
Screw tightening sequence

Tools : 15 mm spanner
Tightening torque : 24 N·m (18 lbf·ft)

Crankcase breather tube–installation

- Install the breather tube and hose clamps.
- Tighten the screws for the breather tube support brackets.

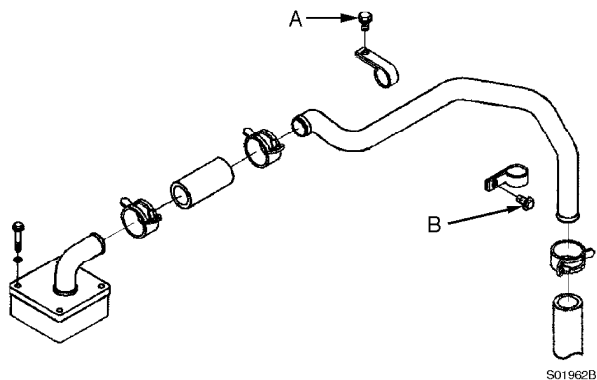


Figure 16
Assembly, breather tube

Tightening torque : A = 24 N·m (18 lbf·ft), B = 43 N·m (32 lbf·ft)
Tools : 13, 18 mm spanner

Injection nozzles–installation

- Lubricate the sealing lips of the sleeve with anti-seize compound. Assemble the injection nozzle, the sealing sleeve, a new copper washer and the hold-down clamp.
- Use only one washer.
- A light coat of clean 15W-40 engine oil between the washer and the injection nozzle will aid in holding the washer in place during installation.

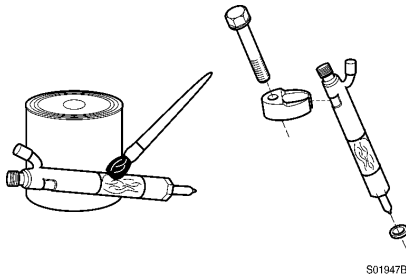


Figure 17
Apply, anti-seize compound

- Install the hold-down injection nozzle assembly into the injection nozzle bore. The injector leak-off connection must be toward the valve cover.

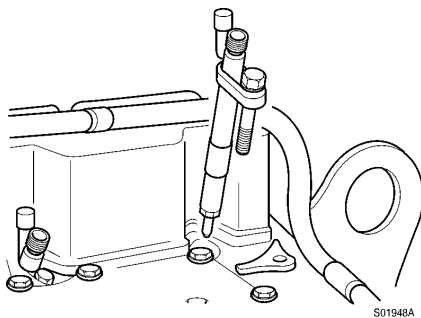


Figure 18
Assembly, injection nozzle

- Install the hold-down screw.

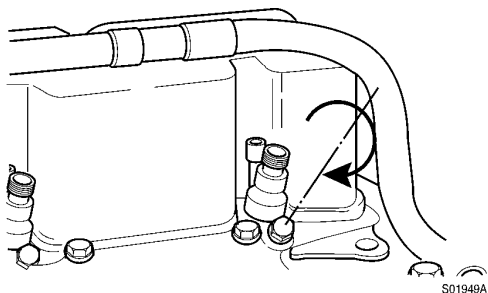


Figure 19
Screw in, hold-down screw

Tightening torque : 24 N·m (18 lbf·ft)

Tools : 13 mm spanner

Document Title: Engine mounting	Function Group: 218	Information Type: Service Information	Date: 2014/4/12
Profile:			

Engine mounting

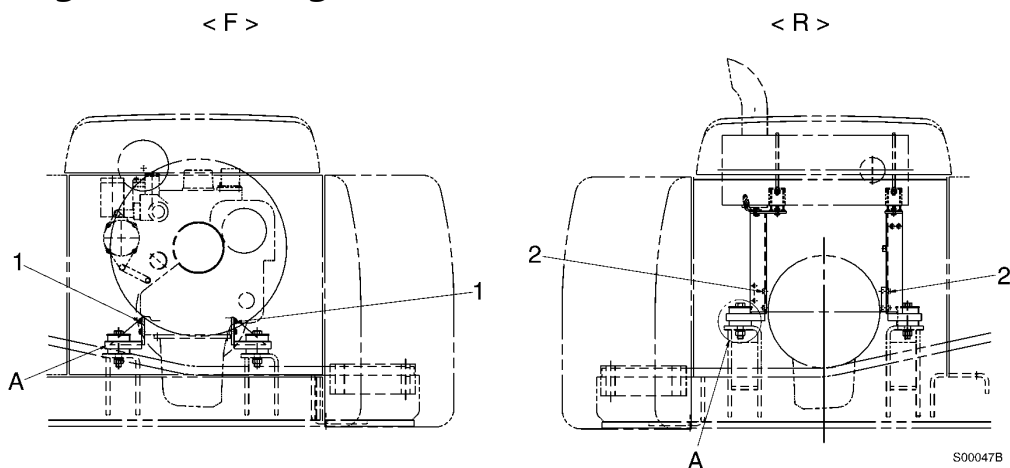


Figure 1
Engine mounting, side view

A : Cushion
F : Front-fan side view
R : Rear- flywheel side view

Tightening torque, unit : kgf-m (lbf-ft)

No.	Mounting position	Tightening torque
1	Engine mounting bracket (front)	M12 x 1.75 x 35L 11 ~ 12 (79 ~ 87)
2	Engine mounting bracket (rear)	M12 x 1.75 x 50L 7.2 ~ 8.4 (52 ~ 61)
3	Engine mounting cushion	M22 x 2.5 x 130L 63 ~ 77 (455 ~ 557)

NOTE!

Check the color markings for cushion installation.

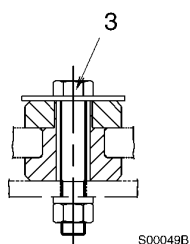


Figure 2
Cushion (A - detail)

- Front (fan side)—Green and white
- Rear (flywheel side)—Violet and white

Document Title: Fuel tank, description	Function Group: 2341	Information Type: Service Information	Date: 2014/4/12
Profile:			

Fuel tank, description

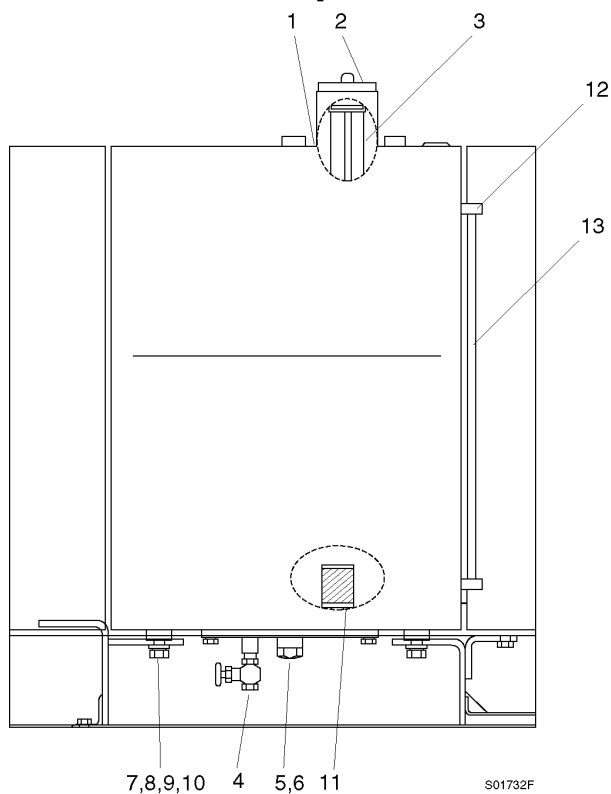


Figure 1
Structure, fuel tank

1	Tank	8	Plain washer
2	Cap	9	Spring washer
3	Screen	10	Shim
4	Drain cock	11	Strainer
5	Plug	12	Screw
6	O-ring	13	Level gauge
7	Screw		

- When mounting the tank, adjust the height by use of shim (10).

Tightening torque :

- Screw (7) : 52.2 ± 5.2 kgf·m (377 ± 38 lbf·ft)
- Drain cock(4) : $1.6 \sim 1.9$ kgf·m ($11.6 \sim 13.7$ lbf·ft)
- Screw(12) : 1.5 ± 0.2 kgf·m (10.8 ± 1.4 lbf·ft)

Document Title: Fuel filling pump, description	Function Group: 2344	Information Type: Service Information	Date: 2014/4/12
Profile:			

Fuel filling pump, description

- The pump outlet is plumbed directly to the fuel tank to reduce the risk of introducing contamination.
- The master switch must be in the ON position to operate the fuel filling pump.

! CAUTION

The filter at the end of fuel filling pump inlet hose is a strainer, and will not filter impurities from the fuel. When filling use CLEAN fuel only!

! CAUTION

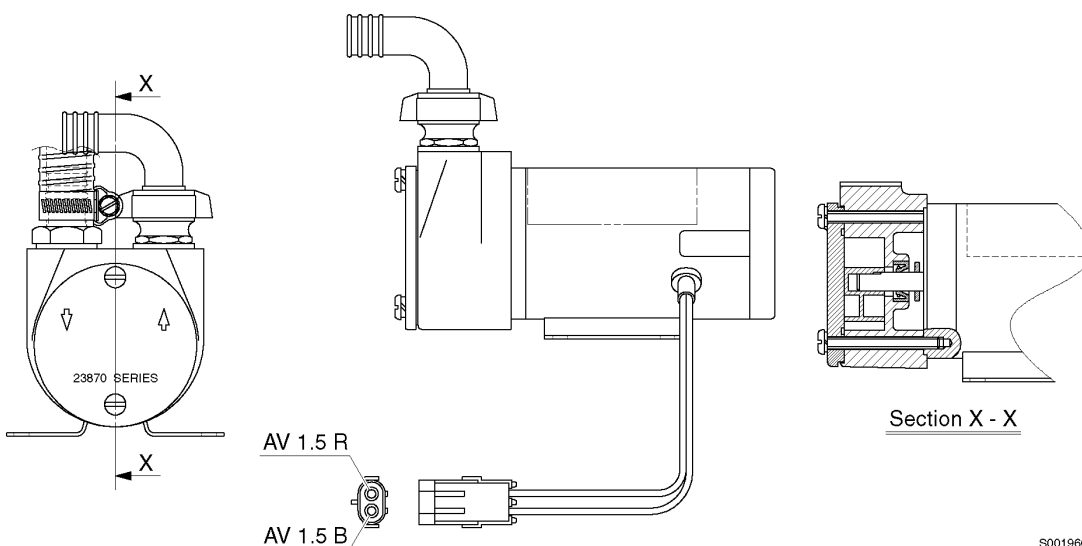
Do not operate the fuel filling pump without fuel or for extended periods of time.

! CAUTION

Drain the fuel from the suction hose before putting it in the storage compartment.

! CAUTION

In case of the pump has been disassembled, assemble the pump so the that the sharp portion of the vane faces the counterclockwise direction.



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Figure 1
Structure, fuel filling pump (35 liter)

X : Section X - X

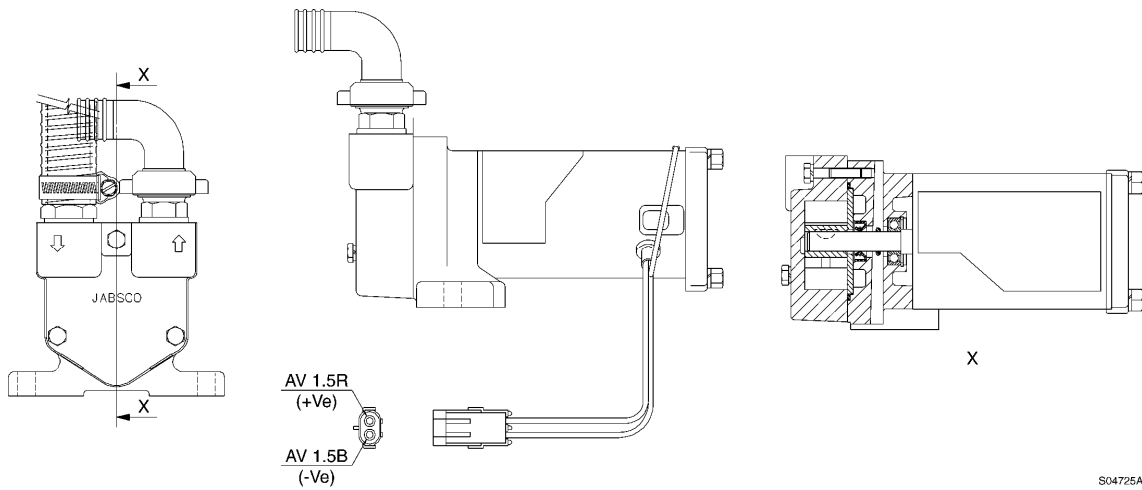


Figure 2
Structure, fuel filling pump (50 liter)

X : Section X - X

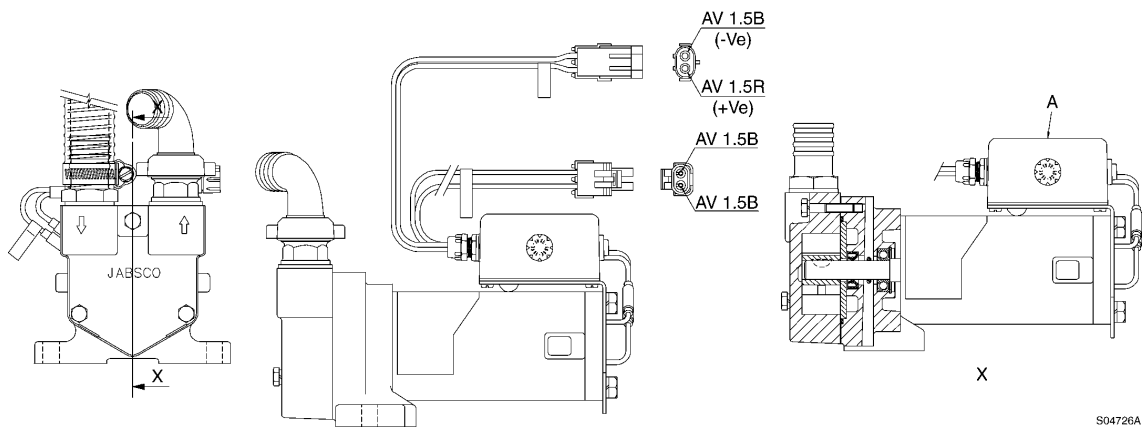


Figure 3
Structure, fuel filling pump (50 liter, auto shut off)

A : Auto shut off controller

X : Section X - X

Document Title: Fuel filling pump, specifications	Function Group: 2344	Information Type: Service Information	Date: 2014/4/12
Profile:			

Fuel filling pump, specifications

Fuel filling pump, specifications

Item	35 Liter pump	50 Liter pump	50 Liter pump (auto shut off)
Rated voltage	DC 24 V		
Rated current	7 A (at 3 m head)		
Output flow	35 lpm / 9.2 gpm (at 3 m head)	50 lpm /13.2 gpm (at 3 m head)	
Continuous working time (minutes)	30 at 20 °C, 25 at 30 °C, 20 at 40 °C		
Working temperature	-30 ~ 40 °C (-22 ~ 104 °F)		



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