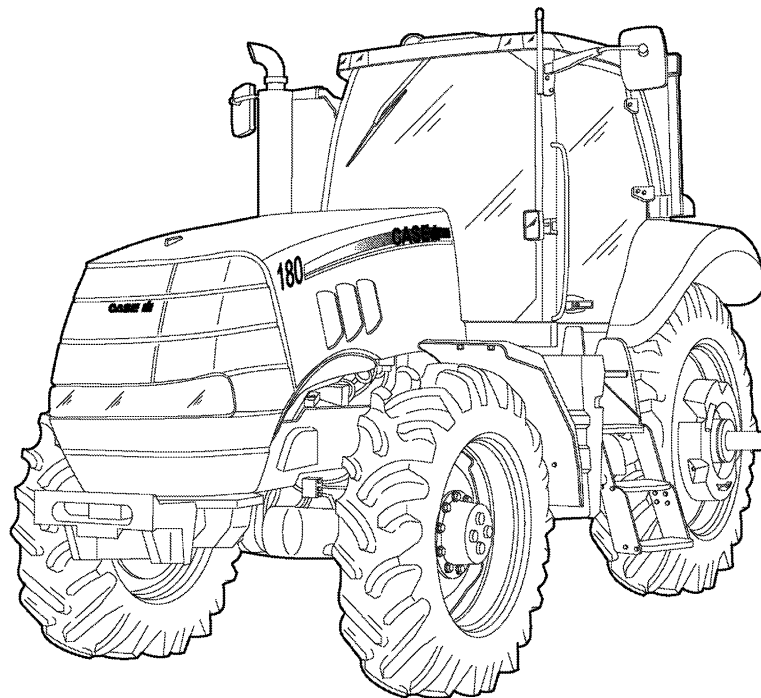




## SERVICE MANUAL



**Magnum 180**  
**Magnum 190**  
**Magnum 210**  
**Magnum 225 [Z9RH06000 - ]**

# Contents

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## INTRODUCTION

## DISTRIBUTION SYSTEMS..... A

PRIMARY HYDRAULIC POWER SYSTEM ..... A.10.A

PRIMARY HYDRAULIC POWER SYSTEM Electro-hydraulic remote valve ..... A.10.C

ELECTRICAL POWER SYSTEM ..... A.30.A

ELECTRONIC SYSTEM ..... A.50.A

FAULT CODES ..... A.50.A

## POWER PRODUCTION ..... B

ENGINE ..... B.10.A

FUEL AND INJECTION SYSTEM..... B.20.A

AIR INTAKE SYSTEM..... B.30.A

ENGINE COOLANT SYSTEM ..... B.50.A

LUBRICATION SYSTEM ..... B.60.A

## POWER TRAIN ..... C

POWER COUPLING Fixed coupling ..... C.10.B

POWER COUPLING Drop box..... C.10.E

ADDITIONAL REDUCERS Creeper..... C.30.C

REAR PTO Hydraulic..... C.40.C

BAR AXLE..... C.60.A

TRANSMISSION Continuously Variable Transmission (CVT) ..... C.20.G

## TRAVELLING ..... D

FRONT AXLE ..... D.10.A

2WD-4WD SYSTEM Hydraulic..... D.14.C

STEERING Hydraulic..... D.20.C

SERVICE BRAKE Hydraulic..... D.30.C

PARKING BRAKE Electronic..... D.32.D

BRAKE CONNECTION Hydraulic..... D.34.C

## BODY AND STRUCTURE ..... E

SHIELD .....	E.20.A
USER CONTROLS AND SEAT .....	E.32.A
USER CONTROLS AND SEAT Operator seat .....	E.32.C
USER PLATFORM .....	E.34.A
ENVIRONMENT CONTROL Heating, ventilation and air-conditioning.....	E.40.D
<b>FRAME POSITIONING .....</b>	<b>F</b>
STABILISING Ballasting.....	F.20.B
<b>WORKING ARM.....</b>	<b>H</b>
HITCH Rear hitch.....	H.10.C



## INTRODUCTION

## Torque

Magnum 180, Magnum 190, Magnum 210

### Decimal hardware

#### Grade 5 bolts, nuts and studs

Size	Nm	lb in/lb ft
1/4 in	12 - 15 Nm	108 - 132 lb in
5/16 in	23 - 28 Nm	204 - 252 lb in
3/8 in	48 - 57 Nm	420 - 504 lb in
7/16 in	73 - 87 Nm	54 - 64 lb ft
1/2 in	109 - 130 Nm	80 - 96 lb ft
9/16 in	149 - 179 Nm	110 - 132 lb ft
5/8 in	203 - 244 Nm	150 - 180 lb ft
3/4 in	366 - 439 Nm	270 - 324 lb ft
7/8 in	542 - 651 Nm	400 - 480 lb ft
1 in	787 - 944 Nm	580 - 696 lb ft
1-1/8 in	1085 - 1193 Nm	800 - 880 lb ft
1-1/4 in	1519 - 1681 Nm	1120 - 1240 lb ft
1-3/8 in	1980 - 2278 Nm	1460 - 1680 lb ft
1-1/2 in	2631 - 2983 Nm	1940 - 2200 lb ft

#### Grade 8 bolts, nuts and studs

Size	Nm	lb in/lb ft
1/4 in	16 - 20 Nm	144 - 180 lb in
5/16 in	33 - 39 Nm	288 - 348 lb in
3/8 in	61 - 73 Nm	540 - 648 lb in
7/16 in	95 - 114 Nm	70 - 84 lb ft
1/2 in	149 - 179 Nm	110 - 132 lb ft
9/16 in	217 - 260 Nm	160 - 192 lb ft
5/8 in	298 - 358 Nm	220 - 264 lb ft
3/4 in	515 - 618 Nm	380 - 456 lb ft
7/8 in	814 - 976 Nm	600 - 720 lb ft
1 in	1220 - 1465 Nm	900 - 1080 lb ft
1-1/8 in	1736 - 1953 Nm	1280 - 1440 lb ft
1-1/4 in	2468 - 2712 Nm	1820 - 2000 lb ft
1-3/8 in	3227 - 3688 Nm	2380 - 2720 lb ft
1-1/2 in	4285 - 4827 Nm	3160 - 3560 lb ft

**NOTE:** Use thick nuts with Grade 8 bolts.

### Metric hardware

#### Grade 8.8 bolts, nuts and studs

Size	Nm	lb in/lb ft
4 mm	3 - 4 Nm	24 - 36 lb in
5 mm	7 - 8 Nm	60 - 72 lb in
6 mm	11 - 12 Nm	96 - 108 lb in
8 mm	26 - 31 Nm	228 - 276 lb in
10 mm	52 - 61 Nm	456 - 540 lb in
12 mm	90 - 107 Nm	66 - 79 lb ft
14 mm	144 - 172 Nm	106 - 127 lb ft
16 mm	217 - 271 Nm	160 - 200 lb ft
20 mm	434 - 515 Nm	320 - 380 lb ft
24 mm	675 - 815 Nm	500 - 600 lb ft
30 mm	1250 - 1500 Nm	920 - 1100 lb ft
36 mm	2175 - 2600 Nm	1600 - 1950 lb ft

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