

**GENERAL SAFETY INFORMATION**

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**▲ WARNING**

**Do not operate or perform any maintenance on this machine until all instructions found in the OPERATOR'S MANUAL have been thoroughly read and understood.**

**Improper operation or maintenance of this machine may cause accidents and could result in serious injury or death.**

**Always keep the manual in storage.**

**If it is missing or damaged, place an order with an authorized dealer/distributor for a replacement.**

**If you have any questions, please consult an authorized dealer/distributor.**

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- (1) Most accidents occurring during operation are due to negligence of precautionary measures and safety instructions. Sufficient care should be taken to avoid these accidents. Erroneous operation, lubrication or maintenance services are very dangerous and may cause injury or death of personnel. Therefore all precautionary measures, NOTES, DANGERS, WARNINGS and CAUTIONS contained in this manual and on the machine should be read and understood by all personnel before starting any work with or on the machine.
- (2) Operation, inspection, and maintenance should be carefully carried out, and first priority must be given to safety. Messages of safety are indicated with marks. The safety information contained in this manual is intended only for supplement of safety codes, insurance requirements, local laws, rules and regulations.
- (3) Messages of safety appear in the manual and on the machine: All messages of safety are identified by the words "DANGER", "WARNING" and "CAUTION".

- 1) **DANGER-** Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury and is represented as follows:

**▲ DANGER**

- 2) **WARNING-** Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury and is represented as follows:

**▲ WARNING**

- 3) **CAUTION-** Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against possible damage to the machine and its components and is represented as follows:

**▲ CAUTION**

- (4) It is very difficult to forecast every danger that may occur during operation. However, safety can be guaranteed by fully understanding the operating procedures for this machine according to the methods recommended by the Manufacturer.
- (5) While operating the machine, be sure to perform work with great care, so as not to damage the machine, or allow accidents to occur.
- (6) Continue studying this manual until all Safety, Operation and Maintenance procedures are completely understood by all persons working with the machine.

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## SAFETY PRECAUTIONS

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### **▲ WARNING**

The proper and safe lubrication and maintenance for this machine, recommended by Manufacturer, are outlined in the OPERATOR'S MANUAL for the machine.

Improper performance of lubrication or maintenance procedures are dangerous and could result in injury or death. Read and understand the MANUAL before performing any lubrication or maintenance.

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The serviceman or mechanic may be unfamiliar with many of the systems on this machine. This makes a careful use of the systems very important when performing maintenance operations. Sound knowledge of the system and or components is important before the removal or disassembly of any component.

Because of the size of some of the machine components, the serviceman or mechanic should check the weights noted in this manual. Use proper lifting procedures when removing any components. Weight of components table is shown in the section: TECHNICAL SPECIFICATIONS.

The following is a list of basic precautions that must always be observed.

- (1) Read and understand all Warning plates and decals on the machine before Operating, Maintaining or Repairing this machine.
- (2) Always wear protective glasses and protective shoes when working around machines. In particular, wear protective glasses when using hammers, punches or drifts on any part of the machine or attachments. Use welders gloves, hood/goggles, apron and the protective clothing appropriate to the welding job being performed. Do not wear loose fitting or torn clothing. Remove all rings from fingers, loose jewellery, confine long hair and loose clothing before working on this machinery.
- (3) Disconnect the battery and hang a "Maintenance in Progress" tag in the operator's seat. Remove starter key.
- (4) If possible, make all repairs with the machine parked on a level and firm surface. Block the machine so it does not roll while working on or under the machine. Hang a "Maintenance in Progress" tag in the operator's seat.

- (5) Do not work on any machine that is supported only by lift, jacks or a hoist. Always use blocks or stops for the jack before carrying out any disassembly operation.
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### **▲ WARNING**

**Do not operate this machine unless you have read and understood all instructions contained in this manual. Improper machine operation is dangerous and could result in injury or death.**

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- (6) Relieve all pressure in air, oil or water systems before any lines, fittings or related items are disconnected or removed. Always make sure all raised components are blocked correctly and be alert for possible pressure when disconnecting any device from a system under pressure.
- (7) Lower the bucket, dozer or other attachments to the ground before performing any work on the machine. If this cannot be done, make sure the bucket, blade or other attachment is blocked correctly to prevent it from dropping unexpectedly.
- (8) Use steps and grab handles when mounting or dismounting a machine. Remove any debris or mud from steps, walkways or work platforms before using them. Always face the machine when using steps, ladders and walkways. When it is not possible to use the designed access system, provide ladders, scaffolds, or work, platforms to perform safe repair operations.
- (9) To avoid back injury, use a hoist when lifting components which weigh 20 kg or more. Make sure all chains, hooks, slings, etc., are in good condition and are the correct capacity. Be sure hooks are positioned correctly. Lifting eyes are not to be side loaded during a lifting operation.
- (10) To avoid burns, be alert for hot parts and surfaces immediately after stopping the machine such as hot fluids in lines, tubes and compartment covers.
- (11) Be careful when removing cover plates. Gradually back off the last two capscrews or nuts located at opposite ends of the cover or device and carefully pry the cover loose to relieve any spring or other pressure, before removing the last two capscrews or nuts completely.

## SAFETY PRECAUTIONS

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- (12) Be careful when removing filler caps, breathers and plugs on the machine. Hold a rag over the cap or plug to prevent being sprayed or splashed by liquids under pressure. Danger is even greater if the machine has just been stopped, as liquids might be boiling hot.
- (13) Always use the proper tools that are in good condition and that are suited for the job at hand. Be sure you understand how to use them before performing any service work.
- (14) Reinstall all clamps with the same spare part number. Do not use clamps of inferior quality if replacement is necessary.
- (15) Repairs which require welding should be performed only with the benefit of the appropriate reference information and by personnel adequately trained and skilled in welding procedures. Determine the type of metal being welded and select the correct welding procedure and electrodes, rods or wires to provide a metal weld strength at least equivalent to that of the parent metal. Make sure to disconnect the battery before any welding operation is performed.
- (16) Do not damage wiring during removal operations. Reinstall the wiring so it is not damaged nor will be damaged in operation of the machine by contacting sharp corners, or by rubbing against some object or hot surface. Do not connect wiring to a line containing fluid.
- (17) Be sure all protective devices, including guards and shields, are properly installed and functioning correctly before starting a repair. If a guard or shield must be removed to perform the repair work, use extra caution and replace the guard or shield after repair is complete.
- (18) Performing maintenance and repair operations while the bucket is lifted is dangerous, because there is the possibility of a device falling. Do not fail to lower such device and place the bucket to the ground before starting the operation.
- (19) Loose or dirty fuel, lubrication and hydraulic systems, pipes and hoses may cause fires. Do not bend or strike high-pressure lines, do not install bent or damaged lines. Inspect lines, tubes and hoses carefully. Do not check for leaks with your hands. Very small (pinhole) leaks can result in a high velocity oil jet that will be invisible close to the hose.  
This oil can penetrate the skin and cause personal injury. Use card-board or paper to locate pinhole leaks.
- (20) Tighten connections to the correct torque. Make sure that all protections against burns, the clamps and the operator's protective devices are correctly installed in order to prevent excessive heat, vibrations or rubbing against other parts during operation. Shields that protect against oil spray onto hot exhaust components in event of a line, tube or seal failure must be installed correctly.
- (21) Do not operate a machine if any rotating part is damaged or contacts any other part during operation. Any high speed rotating component that has been damaged or altered should be checked for balance before reusing.
- (22) Be careful when servicing or separating the tracks. Chips can fly when removing or installing a track pin. Wear safety glasses and long sleeve protective clothing. Tracks can unroll very quickly when separated. Keep away from front and rear of machine. The machine can move unexpectedly when both tracks (crawlers) are disengaged from the sprockets. Block the machine to prevent it from moving.

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CX45B  
CX50B

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# 1. DESCRIPTION

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## 1.1 GENERAL PRECAUTIONS FOR REPAIRS

### 1.1.1 PREPARATION BEFORE DISASSEMBLING



- (1) Understanding operating procedure  
Read OPERATION AND MAINTENANCE MANUAL carefully to understand the operating procedure.
- (2) Cleaning machines  
Remove soil, mud, and dust from the machine before carrying it into the service shop to prevent loss of work efficiency, damage of parts, and difficulty in rust prevention and dust protection while reassembling.
- (3) Inspecting machines  
Identify the parts to be disassembled before starting work, determine the disassembling procedure by yourself considering the workshop situations etc., and request procurement of necessary parts in advance.
- (4) Recording  
Record the following items for communication and prevention of recurring malfunction.
  - 1) Inspection date and place.
  - 2) Model name, applicable machine number, and hourmeter read.
  - 3) Trouble condition, place and cause.
  - 4) Visible oil leakage, water leakage and damage.
  - 5) Clogging of filters, oil level, oil quality, oil contamination and loosening of connections.
  - 6) Result of consideration if any problem exists based on the operation rate per month calculated from hourmeter indication after the last inspection date.
- (5) Arrangement and cleaning in service shop
  - 1) Tools required for repair work.
  - 2) Prepare space to place the disassembled parts.
  - 3) Prepare oil containers for draining oil etc.

### 1.1.2 SAFETY IN DISASSEMBLING AND ASSEMBLING



- (1) Wear appropriate clothes with long sleeves, safety shoes, safety helmet and protective glasses.

- (2) Suspend warning tag "DO NOT OPERATE" from the doorknob or the operating lever, and have a preliminary meeting before starting work.
- (3) Stop the engine before starting inspection and maintenance to prevent the operator being caught in machine.
- (4) Identify the location of a first-aid kit and a fire extinguisher, and also where to make contact in a state of emergency.
- (5) Choose a hard, level and safe place, and place the attachment on the ground securely.
- (6) Use a lifter such as a crane to remove heavy parts (20 kg [45 lbs] or more) from the machine.
- (7) Use proper tools, and replace or repair defective tools.
- (8) Support the machine and attachment with supports or blocks if the work is performed in the lifted condition.

### 1.1.3 DISASSEMBLING AND ASSEMBLING HYDRAULIC EQUIPMENT



- (1) Removing hydraulic equipment
  - 1) Before disconnecting pipes, release the hydraulic pressure of the system, or open the return side cover and take out the filter.
  - 2) Carefully drain oil of the removed pipes into a containers without spilling on the floor.
  - 3) Apply plugs or caps on the pipe ends to avoid oil spillage and dust intrusion.
  - 4) Clean off the external surface of the equipment before disassembling, and drain hydraulic and gear oil before placing it on the workbench.
- (2) Disassembling hydraulic equipment
  - 1) Do not disassemble, reassemble or modify the hydraulic equipment without the permission of the manufacturer, who is not responsible for the performance and function of the product after modification.
  - 2) When disassembling and reassembling for unavoidable reason, refer the work to qualified personnel who have the specific knowledge or completed the parts service training.
  - 3) Provide matching marks to facilitate reassembling work.
  - 4) Before starting the work, read the manual of disassembling procedure, if it is provided, and decide whether the work can be performed by yourself.

## 1. DESCRIPTION

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- 5) Use the special jig and tools without fail if they are specified.
  - 6) If it is hard to remove a part according to the procedure, do not try it by force but investigate the cause.
  - 7) Place the removed parts in order and attach tags to facilitate the reassembling.
  - 8) Note the location and quantity of parts commonly applied to multiple locations.
- (3) Inspecting parts
- 1) Ensure that the disassembled parts are free from seizure, interference and uneven contact.
  - 2) Measure and record wear condition of parts and clearance.
  - 3) If the problem is found in a part, repair or replace it with a new one.
- (4) Reassembling hydraulic equipment
- 1) Turn ON the ventilation fan or open windows to maintain good ventilation prior to starting the cleaning of parts.
  - 2) Perform rough and finish cleaning before assembling.
  - 3) Remove washing oil by air and apply clean hydraulic or gear oil for assembling.
  - 4) Always replace the removed O-rings, backup rings and oil seals with new ones by applying grease in advance.
  - 5) Remove dirt and moisture from and perform degreasing on the surface where liquid gasket to be applied.
  - 6) Remove rust preventive agent from the new parts before use.
  - 7) Fit bearings, bushings and oil seals using special jigs.
  - 8) Assemble the parts utilizing matching marks.
  - 9) Ensure all the parts are completely assembled after the work.
- (5) Installing hydraulic equipment
- 1) Ensure hydraulic oil and lubricant are properly supplied.
  - 2) Perform air bleeding when:
    1. Hydraulic oil changed
    2. Parts of suction side piping replaced
    3. Hydraulic pump installed
    4. Slewing motor installed
    5. Travel motor installed
    6. Hydraulic cylinder installed

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### **⚠ WARNING**

**Operation of the hydraulic equipment without filling hydraulic oil or lubricant or without performing air bleeding will result in damage to the equipment.**

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- 3) Bleed air from the hydraulic pump and the rotation motor after loosening the upper drain plug, start the engine and let it run at a low rpm. Complete the air bleeding when seeping of hydraulic oil is recognized, and tightly plug.
  - 4) Bleed air from the travel motor and the hydraulic cylinders by letting the engine run for more than 5 minutes at a low rpm with no load.
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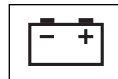
### **⚠ WARNING**

**Do not allow the hydraulic cylinder to bottom on the stroke end just after the maintenance.**

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- 5) Perform air bleeding of pilot line by performing a series of digging, slewing and travel.
  - 6) Check hydraulic oil level after placing the attachment to the oil check position, and replenish oil if necessary.
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#### 1.1.4 ELECTRICAL EQUIPMENT



- (1) Do not disassemble electrical equipment.
- (2) Handle it carefully not to drop and give a shock.
- (3) Turn the key OFF prior to connecting and disconnecting work.
- (4) Disconnect the connector by holding it and pressing the lock. Do not pull the wire to apply force to the caulking portion.
- (5) Connect the connector and ensure it is completely locked.
- (6) Turn the key OFF prior to touching the terminal of starter or generator.
- (7) Remove the ground (earth) terminal of battery when handling tools around the battery or its relay.
- (8) Do not splash water on the electrical equipment and connectors during machine washing.
- (9) Check for moisture adhesion inside the waterproof connector after pulling it out, since it is hard to remove moisture from the connector.

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