

Product: MINI HYD EXCAVATOR

Model: 303.5E2 CR MINI HYD EXCAVATOR AC5

Configuration: 303.5E2 CR Mini Hydraulic Excavator AC500001-UP (MACHINE) POWERED BY C1.7 Engine

Disassembly and Assembly C1.7, C1.8 and C2.4 Tier 4 Interim and EU Stage 3A Engines for Caterpillar Built Machines

Media Number -UENR0128-11

Publication Date -01/08/2015

Date Updated -09/06/2016

i05243381

Governor and Camshaft - Disassemble

SMCS - 1264-015; 1265-015; 1716-015

Disassembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	8H-0663	Bearing Puller	1

Start By:

- a. Remove governor and camshaft.

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

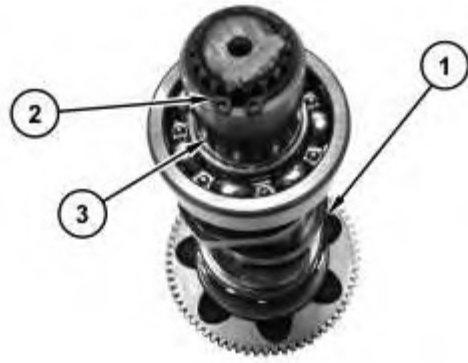


Illustration 1

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1. Remove retaining ring (2) and sleeve (3) from camshaft (1).
-

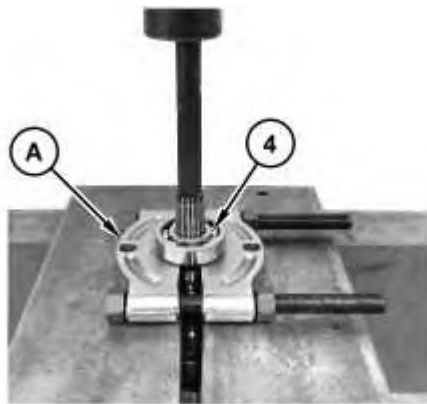


Illustration 2

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2. Use a suitable press and Tooling (A) to remove bearing (4) from the camshaft.
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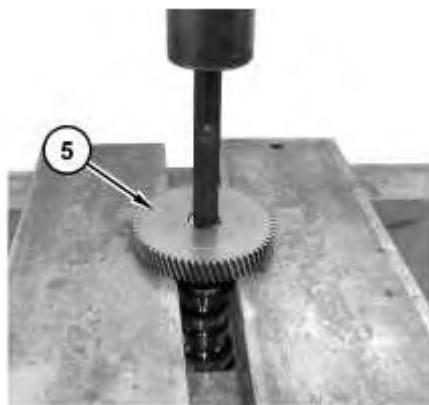


Illustration 3

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3. Use a suitable press to remove gear (5) from the camshaft.
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Illustration 4

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4. Remove key (6) from the camshaft (1).
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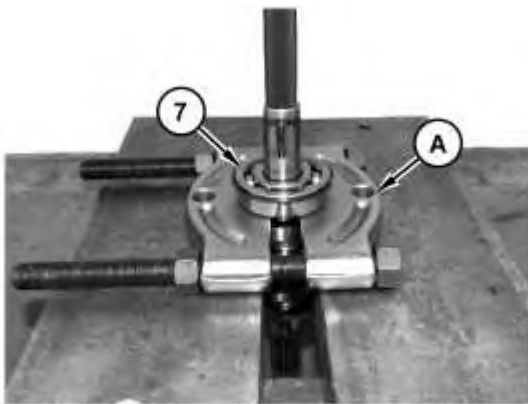


Illustration 5

g02730311

5. Use a suitable press and Tooling (A) to remove bearing (7).
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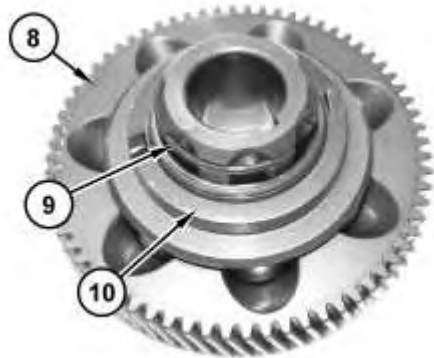


Illustration 6

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6. Remove retaining ring (9) and remove bearing assembly (10) from gear (8).
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Illustration 7

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7. Remove retaining ring (12) from the bearing assembly and remove collier (11).
-

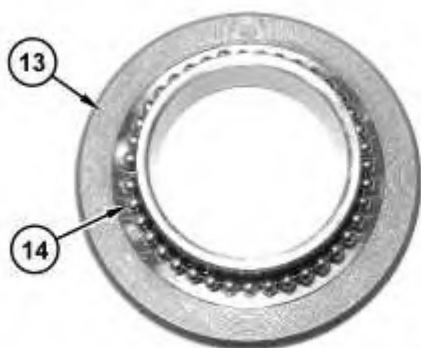


Illustration 8

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8. Remove bearings (14) from race (13).
-

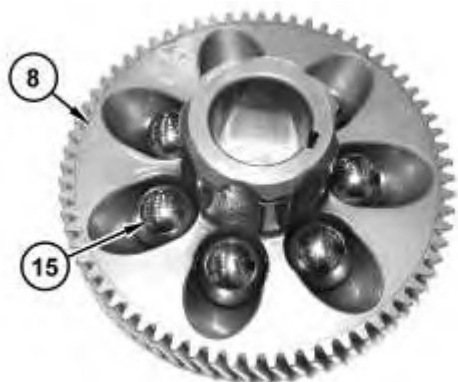


Illustration 9

g02730329

9. Remove ball bearings (15) from gear (8).
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