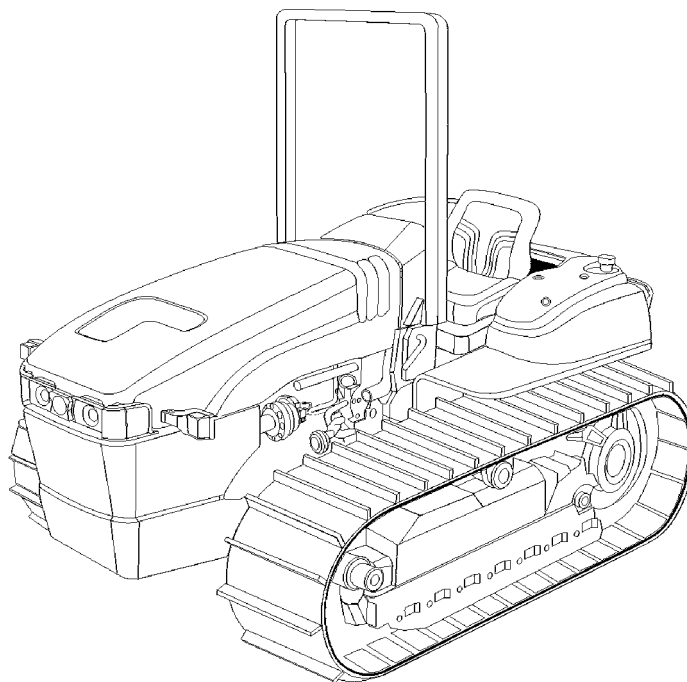




NEW HOLLAND



TK65 - TK75 - TK76 - TK85 - TK95 TRACTORS SERVICE MANUAL

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S E R V I C E

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FRONT SEALS

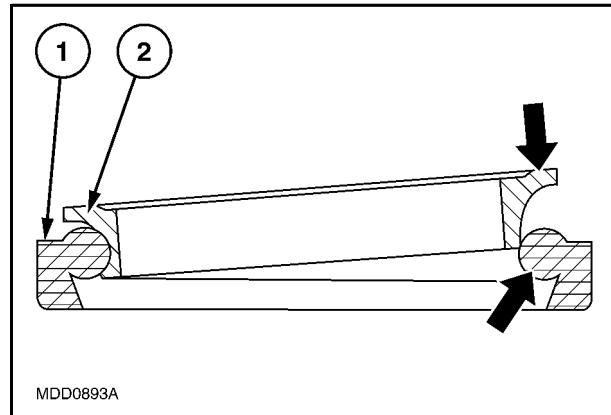
Carefully check the metal rings, making sure that the sealing surfaces show no signs of scoring, dents or wear caused by ring pair misalignment or surface flatness errors.

Even if only one of the rings is faulty, change the entire seal.

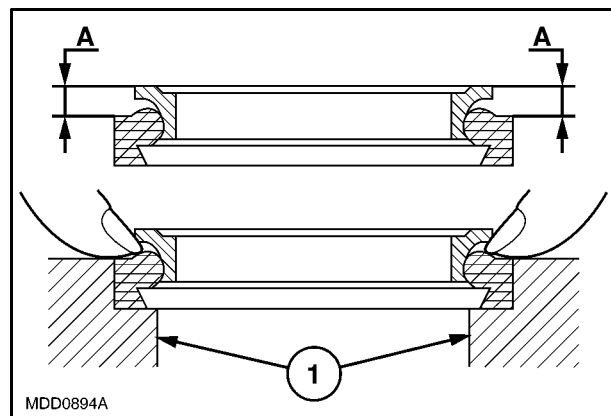
Never pair a used ring with a new one or use different pairs of rings.

To fit the seals, proceed as follows.

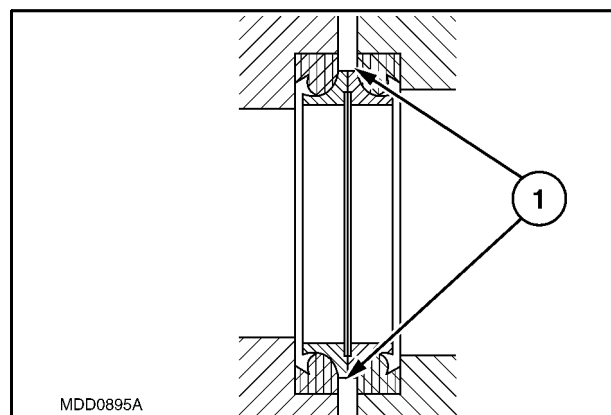
1. Eliminate any sharp edges or burr and carefully clean the seats for the rubber rings.
2. Thoroughly clean the rings on the seals.
3. Insert each metal ring (2) on the respective rubber ring (1), as shown in the drawing, acting on the points indicated by the arrows.
4. Make sure that the metal ring is fitted correctly, checking that measurement (A) is constant on all of the circumference.
5. Assemble each pair of rings in their respective seats (1), manually positioning the rubber ring (as shown in figure
6. Before terminating assembly operations, clean the sealing surfaces (1) with a clean (not frayed) cloth and pour a thin covering of fluid oil over the surfaces.



1



2



3

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