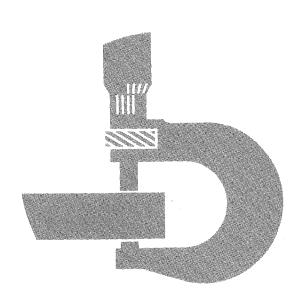
## 344E and 444E Loaders Repair



## **TECHNICAL MANUAL**

For complete service information also see:

344E and 444E Loader	
Operation and Test	TM1421
Teammate Axles	CTM18
Teammate II Axies	CTM43
4276 Engine	. CTM4
4045 Engine	
Alternators and Starting Motors	

John Deere Dubuque Works TM1422 (02AUG94)

LITHO IN U.S.A. ENGLISH

### Contents

#### SECTION I—GENERAL INFORMATION

Group I—Safety Information

Group II-General Specifications

Group III—Torque Values

Group IV-Fuels and Lubricants

Group V—Inspection Procedures

#### SECTION 01—Wheels

Group 0110—Powered Wheels and Fastenings

#### **SECTION 02—Axles and Suspension Systems**

Group 0200—Removal and Installation

Group 0210—Differential or Bevel Drive

Group 0225—Axle Shafts, Bearings and U-Joints

Group 0250—Axle Shaft, Bearings and Reduction Gears

#### **SECTION 03—Transmission**

Group 0300—Removal and Installation

Group 0350—Gears, Shafts, Bearings, and Power Shift Clutch

Group 0360—Hydraulic System

#### **SECTION 04—Engine**

Group 0400—Removal and Installation

#### **SECTION 05—Engine Auxiliary Systems**

Group 0505—Cold Weather Starting Aids

Group 0510—Cooling Systems

Group 0515—Speed Controls

Group 0520—Intake System

Group 0560—External Fuel Supply Systems

#### SECTION 07—Dampener Drive (Flex Coupling)

Group 0752—Elements

#### SECTION 09—Steering System

Group 0930—Secondary Steering

Group 0960—Hydraulic System

#### **SECTION 10—Service Brakes**

Group 1011—Active Elements

Group 1015—Controls Linkage

Group 1060—Hydraulic System

#### SECTION 11—Park Brake

Group 1111—Active Elements

Group 1115—Controls Linkage

#### **SECTION 16—Electrical System**

Group 1671—Batteries, Support, and Cables

Group 1672—Alternator, Regulator and Charging system Wiring

Group 1673—Lighting System

Group 1674—Wiring Harness and Switches

Group 1675—System Controls

Group 1677—Motors and Actuators

#### SECTION 17—Frame, Chassis or Supporting Structure

Group 1740—Frame Installation

Group 1746—Frame Bottom Guards

Group 1749—Chassis Weights

#### **SECTION 18—Operator's Station**

Group 1800—Removal and Installation

Group 1810—Operator Enclosure

Group 1821-Seat and Seat Belt

Group 1830—Heating and Air Conditioning

#### SECTION 21—Main Hydraulic System (Hydraulic Reservoir)

Group 2100—Removal and Installation

#### SECTION 31—Loader

Group 3102—Bucket

Group 3115—Controls Linkage

Group 3140-Frames

Group 3160—Hydraulic System

#### **SECTION 99—Dealer Fabricated Tools**

Group 9900—Dealer Fabricated Tools

Index

TM1422 (02AUG94)

All information illustrations and appointant in this manual are based an

# Section I GENERAL INFORMATION

#### **Contents**

Pag
Group I—Safety Information  - -
Group II—General Specifications
344E
444E I-II-
Group III—Torque Values I-III-
Group IV—Fuels and Lubricants I-IV-
Group V—Inspection Procedures
PIP I
PIP II

#### HANDLE FLUIDS SAFELY—AVOID FIRES

When you work around fuel, do not smoke or work near heaters or other fire hazards.

Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

Do not store oily rags; they can ignite and burn spontaneously.



N.

DX.FLAME

-19-04JUN90

#### PREVENT BATTERY EXPLOSIONS

Keep sparks, lighted matches, and open flame away from the top of battery. Battery gas can explode.

Never check battery charge by placing a metal object across the posts. Use a volt-meter or hydrometer.

Do not charge a frozen battery; it may explode. Warm battery to 16°C (60°F).



DX,SPARKS

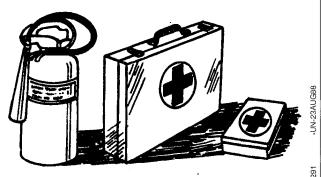
-19-03MAR93

#### PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



DX,FIRE2

-19-03MAR93

#### PREVENT ACID BURNS

Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, eat holes in clothing, and cause blindness if splashed into eyes.

#### Avoid the hazard by:

- 1. Filling batteries in a well-ventilated area.
- 2. Wearing eye protection and rubber gloves.
- 3. Avoiding breathing fumes when electrolyte is added.
- 4. Avoiding spilling or dripping electrolyte.
- 5. Use proper jump start procedure.

#### If you spill acid on yourself:

- 1. Flush your skin with water.
- 2. Apply baking soda or lime to help neutralize the acid.
- 3. Flush your eyes with water for 15-30 minutes. Get medical attention immediately.

#### If acid is swallowed:

- 1. Do not induce vomiting.
- 2. Drink large amounts of water or milk, but do not exceed 2 L (2 quarts).
- 3. Get medical attention immediately.



DX,POISON

Thank you so much for reading. Please click the "Buy Now!" button below to download the complete manual.



After you pay.

You can download the most perfect and complete manual in the world immediately.

Our support email: ebooklibonline@outlook.com