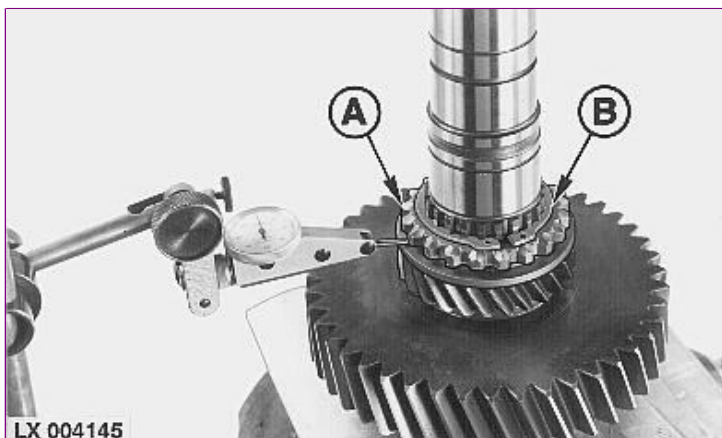


tm4523 - 6200, 6200L, 6300, 6300L, 6400, 6400L, 6500, 6500L Tractors Assembling the Creeper Transmission

Assembling the Creeper Transmission



LX004145-UN: Creeper Transmission

Install connecting ring (A) on drive shaft.

Install snap ring (B).

NOTE:

Connecting ring axial play must be less than 0.1 mm (0.004 in.).

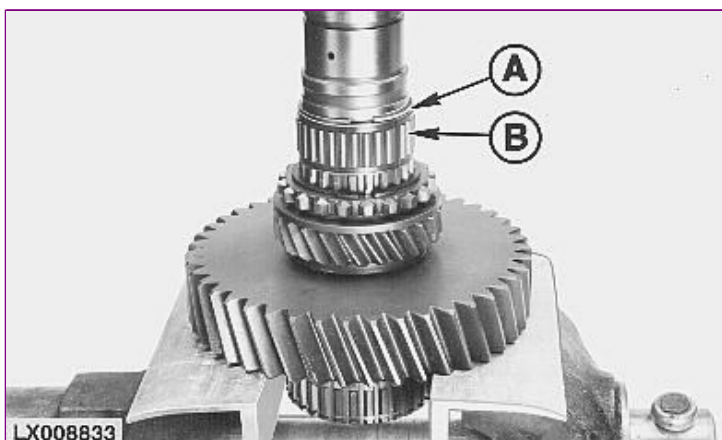
| Item | Measurement | Specification |
|-----------------|-------------|------------------------------|
| Connecting ring | Axial play | less than 0.1 mm (0.004 in.) |

-: Snap Ring Thickness

Thickness of snap rings available

1.45 mm (0.057 in.) 1.65 mm (0.065 in.)

1.55 mm (0.061 in.) 1.75 mm (0.069 in.)



LX008833-UN: Needle Bearing & Thrust Washers

Install needle bearing (B) with thrust washers.

Install snap ring (A).



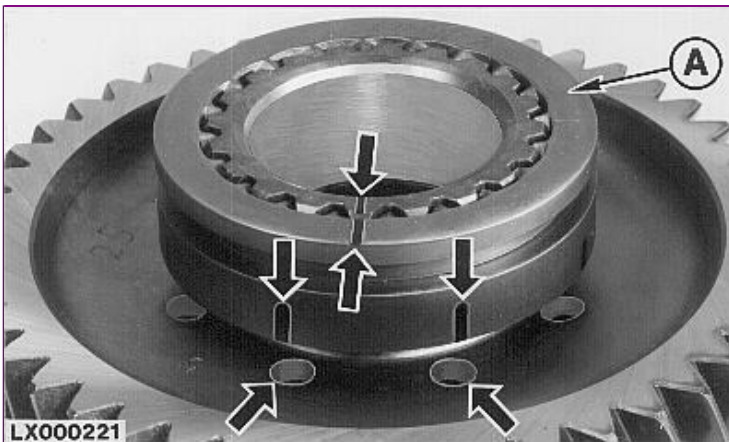
LX000220

LX000220-UN: Gears

Position gear (B) on gear (C).

Install thrust washer (A) and snap ring.

Older tractor series:



LX000221

LX000221-UN: Shift Collar



LX000222

LX000222-UN: Install Shift Collar W/Pins

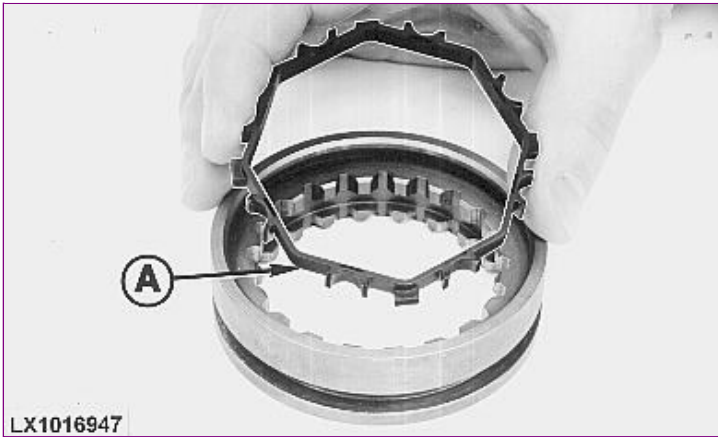
Install shift collar (A).

Before installing shift collar, mark position of bores and splines (see arrows).

Grease pins and install on shift collar.

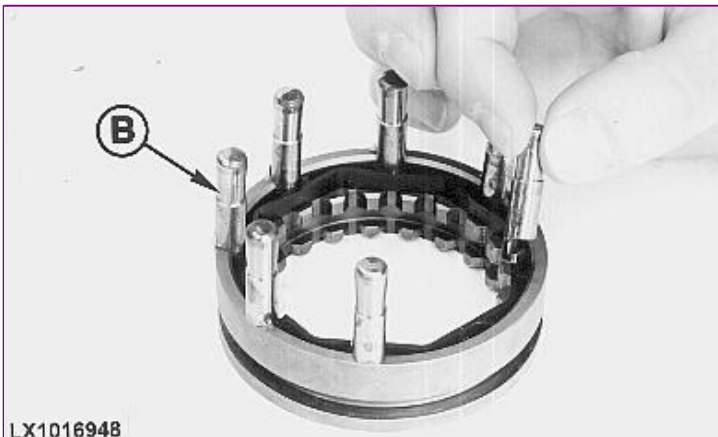
Install shift collar with pins.

Latest tractor series:



LX1016947

LX1016947-UN: Retaining Ring



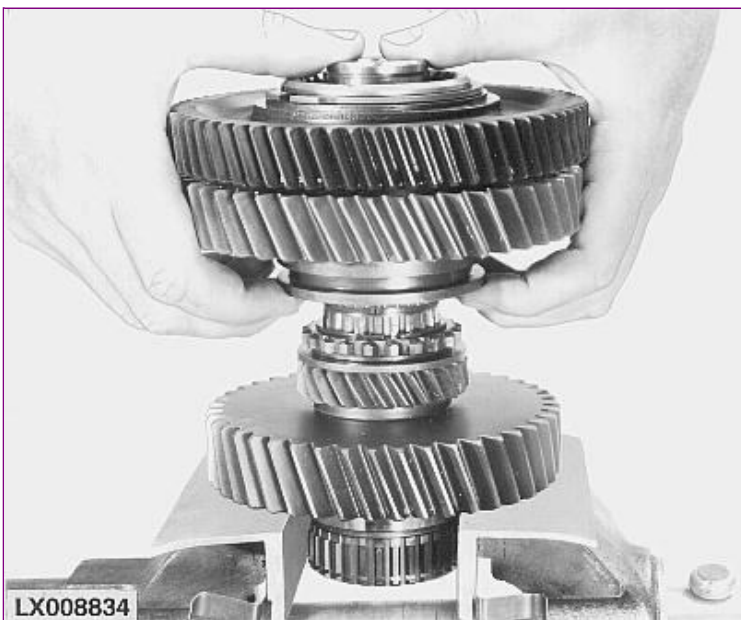
LX1016948

LX1016948-UN: Pin Installation

Install retaining ring (A) on the shift collar.

Install pins (B).

Install the shift collar and pins.



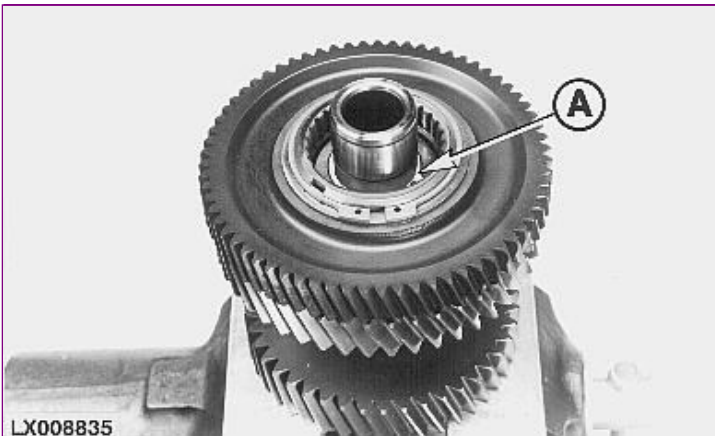
LX008834

LX008834-UN: Drive Shaft Gears

Install gears on drive shaft.

NOTE:

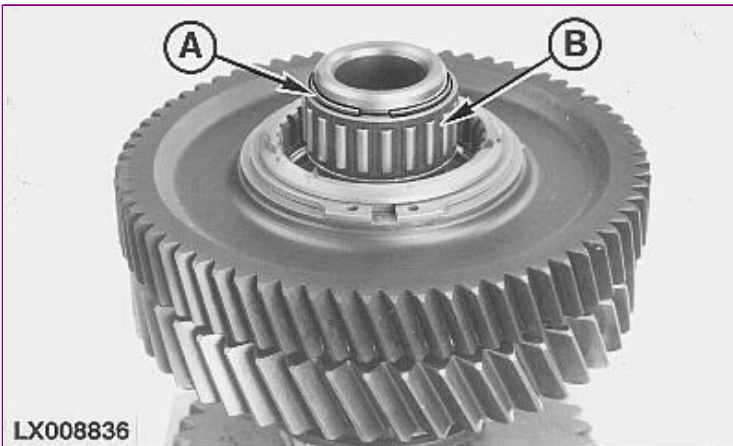
When installing gears, press shift collar against gears. This prevents the shift collar and pins from falling out.



LX008835
LX008835-UN: Snap Ring Installation

Install the two axial bearings. Install snap ring (A).

Install lower snap ring of needle bearing.



LX008836
LX008836-UN: Needle Bearing With Thrust Washers

Install needle bearing (B) with thrust washers.

Install upper snap ring (A).



LX008831
LX008831-UN: Drive Shaft & Double Gear Ball Bearings

Install ball bearing (B) of drive shaft and ball bearing (A) of double gear.

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